

# SAFETY DATA SHEET.

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Version 1.02

## 1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

### Product identifier

**Product name** SB-128 SYNERGY BLEND SILICONE

### Recommended use of the chemical and restrictions on use

**Product code** F03016

**Product Type** Extremely Flammable Aerosol  
**Synonyms** None

### Supplier's details

**Recommended Use** Mold Release Agent.  
**Uses advised against** No information available

**Manufacturer:**  
Plastic Process Equipment, Inc.  
8303 Corporate Park Dr.  
Macedonia, Ohio 44056  
Phone: 800-321-0562

**Emergency telephone number**  
**Chemical Emergency Phone Number** 1-800-262-8200 ID 1195 (UNITED STATES)



**Precautionary Statements - Storage**

Store locked up

Store in a well-ventilated place. Keep container tightly closed.

Protect from sunlight. Do not expose to temperatures exceeding 50 °C/122 °F

**Precautionary Statements - Disposal**

Dispose of contents/container to an approved waste disposal plant

**Hazards not otherwise classified (HNOC)**

None

**Other information**

0% of the mixture consists of ingredient(s) of unknown toxicity.

**3. COMPOSITION/INFORMATION ON INGREDIENTS**

Chemical Name	CAS-No	Weight %*
1,1-DIFLUOROETHANE	75-37-6	50-60
DIMETHYLEETHER	115-10-6	50-60
HEXANE	110-54-3	10-20
POLYDIMETHYLSILOXANE	63148-62-9	1-10

\*The exact percentage (concentration) of composition has been withheld as a trade secret.

**4. FIRST AID MEASURES****First aid measures for different exposure routes**

<b>General advice</b>	Avoid contact with eyes, skin, and clothing. Avoid breathing vapors, mist, or gas.
<b>Eye contact</b>	Immediately flush with plenty of water for at least 15 minutes. After initial flushing, remove any contact lenses and continue flushing. Seek immediate medical attention/advice. If symptoms persist, call a physician.
<b>Skin contact</b>	Rinse immediately with plenty of water for 15 minutes and seek medical advice if skin irritation persists.
<b>Inhalation</b>	Move to fresh air. If breathing is difficult, give oxygen. Artificial respiration and/or oxygen may be necessary. If breathing has stopped, contact emergency medical services immediately.
<b>Ingestion</b>	Do NOT induce vomiting. Call a physician or Poison Control Center immediately. Never give anything by mouth to an unconscious person. Risk of product entering the lungs on vomiting after ingestion.

**Most important symptoms/effects, acute and delayed**

**Main Symptoms** Causes skin irritation. May cause eye and respiratory irritation. Harmful if swallowed and enters airways.

**Indication of immediate medical attention and special treatment needed, if necessary**

**Notes to physician** Treat symptomatically.

**5. FIRE-FIGHTING MEASURES**

**Suitable Extinguishing Media**

Water fog. Carbon Dioxide (CO<sub>2</sub>), Foam, Dry Chemical. Cool Tanks/ containers with water spray.

**Unsuitable Extinguishing Media** Do not use a solid water stream as it may scatter and spread fire.

**Specific hazards arising from the chemical**

Extremely Flammable / Flammable. Keep product and empty container away from heat and sources of ignition.

**Explosion Data**

**Sensitivity to Mechanical Impact** none.

**Sensitivity to Static Discharge** Yes.

**Protective Equipment and Precautions for Firefighters**

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Use shielding to protect fire-fighters from bursting containers.

## 6. ACCIDENTAL RELEASE MEASURES

**Personal precautions, protective equipment and emergency procedures**

**Personal precautions** Use with adequate ventilation to keep the exposure levels below the OELS.

**Environmental precautions**

**Environmental precautions** Prevent further leakage or spillage if safe to do so. Do not allow material to contaminate ground water system. Prevent product from entering drains. Do not flush into surface water or sanitary sewer system. Should not be released into the environment .

**Methods and materials for containment and cleaning up**

**Methods for Containment** Absorb or cover with dry earth, sand or other non-combustible material and transfer to containers Prevent further leakage or spillage if safe to do so.

**Methods for cleaning up** Soak up with inert absorbent material. Contain liquid and collect with an inert, non-combustible material. Pick up and transfer to properly labeled containers. Clean contaminated surface thoroughly . After cleaning, flush away traces with water. Prevent product from entering drains. Take precautionary measures against static discharges.

## 7. HANDLING AND STORAGE

**Precautions for safe handling**

**Advice on safe handling** Avoid contact with eyes. Avoid breathing vapors or mists. Contents under pressure. Do not puncture or incinerate cans. Do not stick pin or any other sharp object into opening on top of can. Avoid skin contact. Use with adequate ventilation. Keep container away from heat, flames, and all other sources of ignition . Keep can away from all sources of electricity such as electric motors and batteries. Do not spray on hot surfaces.

**Conditions for safe storage, including any incompatibilities**

**Technical measures/Storage conditions** Keep container tightly closed in a dry and well-ventilated place. Keep away from open flames, hot surfaces, and sources of ignition. Keep in properly labeled containers. Keep out of the reach of children. Store locked up.

**Incompatible products** Strong acids, alkalis, oxidizing agents.

**Aerosol Level** 1

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

**Control parameters**

**Exposure Guidelines**

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
1,1-DIFLUOROETHANE 75-37-6	TWA 1000 PPM 8 hours	-	-
DIMETHYLETHER 115-10-6	STEL: 500 PPM TWA: 400PPM	TWX: 400 PPM TWA: 1200 mg/m <sup>3</sup>	IDLH: 1900 PPM (10 % LEL)
HEXANE 110-54-3	TWA: 50 ppm Skin - potential significant contribution to overall exposure by the cutaneous route	TWA: 500 ppm TWA: 1800 mg/m <sup>3</sup> (vacated) TWA: 50 ppm (vacated) TWA: 180 mg/m <sup>3</sup>	IDLH: 1100 ppm TWA: 50 ppm TWA: 180 mg/m <sup>3</sup>

ACGIH: (American Conference of Governmental Industrial Hygienists)

OSHA: (Occupational Safety & Health Administration)

NIOSH IDLH: Immediately Dangerous to Life or Health

**Other Exposure Guidelines**

Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

**Exposure controls**

**Engineering Measures**

Showers, eyewash stations, and ventilation systems.

**Individual protection measures, such as personal protective equipment**

**Eye/Face Protection**

Safety glasses with side-shields.

**Skin and body protection**

Chemical resistant apron. Protective gloves.

**Respiratory protection**

If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

**Hygiene measures**

Handle in accordance with good industrial hygiene and safety practice.

**9. PHYSICAL AND CHEMICAL PROPERTIES**

**Physical and chemical properties**

<b>Physical state</b>	Aerosol	<b>Odor</b>	Solvent
<b>Appearance</b>	Clear	<b>Odor Threshold</b>	
<b>Color</b>	Clear		

<u>Property</u>	<u>Values</u>	<u>Remarks • Methods</u>
pH	No information available	
Melting/freezing point	No information available	
Boiling point/boiling range		
Flash Point	-50 °C / -58 °F	Based on propellant
Evaporation rate	No information available	
Flammability (solid, gas)	No information available	
Flammability Limits in Air		
upper flammability limit		
lower flammability limit		
Vapor pressure		
Vapor density		
Specific Gravity	0.795	
Water solubility	None	
Partition coefficient: n-octanol/water		
Autoignition temperature	No information available	Not applicable
Decomposition temperature		
Viscosity	No information available	
Explosive properties		

**Other information**

VOC Content(%) 45.93  
 MIR Value 0.46  
 MIR Coating Category MRC - Mold Release Coating < 1.10 MIR

## 10. STABILITY AND REACTIVITY

**Reactivity**

No data available

**Chemical stability**

Stable under recommended storage conditions.

**Possibility of hazardous reactions**

None under normal processing.

**Conditions to Avoid**

Extremes of temperature and direct sunlight.

**Incompatible Materials**

Strong acids, alkalis, oxidizing agents.

**Hazardous Decomposition Products**

Carbon oxides , Hydrocarbons, Fumes.

## 11. TOXICOLOGICAL INFORMATION

**Information on likely routes of exposure****Product Information**

<b>Inhalation</b>	Avoid inhaling vapors or mists. May cause irritation to respiratory tract. May cause drowsiness and dizziness.
<b>Eye contact</b>	May be irritating to the eyes.
<b>Skin contact</b>	Irritating to skin. Prolonged contact may defat the skin and produce dermatitis.
<b>Ingestion</b>	Harmful and may be fatal if swallowed and enters airways.

**Component Information**

Chemical Name	LD50 Oral	LD50 Dermal	LC50 Inhalation
DIMETHYLETHER 115-10-6	-	-	= 308.5 mg/L ( Rat ) 4 h
HEXANE 110-54-3	= 25 g/kg ( Rat )	= 3000 mg/kg ( Rabbit )	= 48000 ppm ( Rat ) 4 h
POLYDIMETHYLSILOXANE 63148-62-9	> 24 g/kg ( Rat )	-	-

**Information on toxicological effects**

**Symptoms** May cause eye, skin, and respiratory irritation. May cause drowsiness and dizziness. Harmful and may be fatal if swallowed and enters airways.

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

**Skin corrosion/irritation** Causes skin irritation.  
**Eye damage/irritation** Irritating to eyes.  
**Irritation** Causes eye irritation. May cause skin and respiratory irritation.  
**Sensitization** No information available.

<b>Germ Cell Mutagenicity</b>	Not a germ cell mutagen.
<b>Carcinogenicity</b>	There are no carcinogenic chemicals in this product.
	ACGIH: (American Conference of Governmental Industrial Hygienists)
	A2 - Suspected Human Carcinogen
	IARC: (International Agency for Research on Cancer)
	Group 1 - Carcinogenic to Humans
	Group 2B - Possibly Carcinogenic to Humans
	Group 3 - Not Classifiable as to Carcinogenicity in Humans
	NTP: (National Toxicity Program)
	Reasonably Anticipated - Reasonably Anticipated to be a Human Carcinogen
	OSHA: (Occupational Safety & Health Administration)
	X - Present
<b>Reproductive toxicity</b>	Product is or contains a chemical which is a known or suspected reproductive hazard.
<b>Specific target organ systemic toxicity (single exposure)</b>	May cause drowsiness and dizziness. May cause respiratory irritation.
<b>Specific target organ systemic toxicity (repeated exposure)</b>	May cause damage to target organs listed below through prolonged or repeated exposure.
<b>Chronic toxicity</b>	Intentional misuse by deliberately concentrating and inhaling contents may be harmful or fatal. Chronic hydrocarbon abuse has been associated with irregular heart rhythms and potential cardiac arrest. May cause adverse liver effects. Intentional misuse by deliberately concentrating and inhaling contents may be harmful or fatal. Chronic hydrocarbon abuse has been associated with irregular heart rhythms and potential cardiac arrest.
<b>Target Organ Effects</b>	Eyes, Skin, Respiratory System, and Central Nervous System.
<b>Aspiration hazard</b>	May be fatal if swallowed and enters airways.

**Numerical measures of toxicity - Product Information**

<b>Unknown Acute Toxicity</b>	0% of the mixture consists of ingredient(s) of unknown toxicity.
<b>The following values are calculated based on chapter 3.1 of the GHS document .</b>	
<b>ATEmix (oral)</b>	23428 mg/kg
<b>ATEmix (dermal)</b>	10898 mg/kg
<b>ATEmix (inhalation-gas)</b>	78604 mg/l
<b>ATEmix (inhalation-dust/mist)</b>	94.7 mg/l
<b>ATEmix (inhalation-vapor)</b>	174368 mg/l

**12. ECOLOGICAL INFORMATION**

**Ecotoxicity**

Chemical Name	Toxicity to algae	Toxicity to fish	Toxicity to microorganisms	Toxicity to daphnia and other aquatic invertebrates
HEXANE 110-54-3	-	2.1 - 2.98 mg/L LC50 Pimephales promelas 96h flow-through	-	-

**Persistence and degradability**

**Bioaccumulation**

Chemical Name	log Pow
DIMETHYLETHER 115-10-6	-0.18

**Other adverse effects** No information available

**13. DISPOSAL CONSIDERATIONS**

**Waste treatment**

**Waste Disposal Methods** This material, as supplied, is a hazardous waste according to federal regulations (40 CFR 261). Dispose of in accordance with federal, state, and local regulations.

Contaminated packaging Do not re-use empty containers.

#### 14. TRANSPORT INFORMATION

DOT Ground CONSUMER COMMODITY ORM-D  
or  
LIMITED QUANTITY

IATA UN1950, AEROSOLS, FLAMMABLE, 2.1, LTD.QTY.

IMDG UN1950, AEROSOLS, 2.1, LTD.QTY

#### 15. REGULATORY INFORMATION

##### International Inventories

Chemical Name	TSCA	DSL/NDSL	EINECS/ELI NCS	ENCS	IECSC	KECL	PICCS	AICS
1,1-DIFLUOROETHA NE	X	X	X	X	X	X	X	X
DIMETHYLETHER	X	X	X	X	X	X	X	X
HEXANE	X	X	X	X	X	X	X	X
POLYDIMETHYLSILO XANE	X	X	Not listed	Not listed	X	X	X	X

##### Legend:

**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory

**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List

**EINECS/ELINCS** - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

**ENCS** - Japan Existing and New Chemical Substances

**CHINA** - China Inventory of Existing Chemical Substances

**KECL** - Korean Existing and Evaluated Chemical Substances

**PICCS** - Philippines Inventory of Chemicals and Chemical Substances

**AICS** - Australian Inventory of Chemical Substances

##### U.S. Federal Regulations

##### **SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does contain a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372:

Chemical Name	CAS-No	Weight %*	SARA 313 - Threshold Values %
HEXANE - 110-54-3	110-54-3	10-20	1.0

##### SARA 311/312 Hazard Categories

Acute Health Hazard	Yes
Chronic Health Star Hazard	Yes
Fire Hazard	Yes
Sudden Release of Pressure Hazard	Yes



**Reactive Hazard**

no

**Clean Water Act**

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

**CERCLA**

This material, as supplied, does contain substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302):

Chemical Name	Hazardous Substances RQs	Extremely Hazardous Substances RQs	RQ
HEXANE 110-54-3	5000 lb		RQ 5000 lb final RQ RQ 2270 kg final RQ

**U.S. State Regulations****California Proposition 65**

This product contains the following Proposition 65 chemicals:



This product can expose you to chemicals including those listed below, which is [are] known to the State of California to cause cancer, birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

Chemical Name	California Prop. 65
HEXANE - 110-54-3	Developmental , Reproductive (Male) 10-20%

**U.S. State Right-to-Know Regulations**

Chemical Name	New Jersey	Massachusetts	Pennsylvania
1,1-DIFLUOROETHANE 75-37-6	X	X	
DIMETHYLEETHER 115-10-6	X	X	X
HEXANE 110-54-3	X	X	X

**EPA Pesticide Registration Number** Not applicable

**Canada**

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the SDS contains all the information required by the CPR.

**WHMIS Hazard Class**

A Compressed gases  
B5 Flammable aerosol  
D2B Toxic materials

<b>16. OTHER INFORMATION</b>
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<b>NFPA</b>	<b>Health Hazard 2</b>	<b>Flammability 4</b>	<b>Instability 0</b>	<b>Physical and chemical hazards -</b>
<b>HMIS</b>	<b>Health Hazard 2*</b>	<b>Flammability 4</b>	<b>Physical Hazard 1</b>	<b>Personal protection B</b>
<i>Chronic Hazard Star Legend</i>		<i>Chronic Health Star Hazard Repeated or prolonged exposure may cause damage</i>		<i>central nervous system</i>

**Issuing date** 01-Dec-2017  
**Revision Date** 04-Jan-2018  
**Revision Note**

**Disclaimer**

The information provided on this SDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.

**End of Safety Data Sheet**