# INJECTION MACHINE SHOTS PER HOUR

(BASED ON SECONDS PER CYCLE)

| Seconds Per Cycle | Shots Per Hour | Seconds Per Cycle | Shots Per Hour | Seconds Per Cycle | Shots Per Hour | Seconds Per Cycle | Shots Per Hour |
|---|---|---|---|---|---|---|---|
| 1 | 3600.0 | 31 | 116.1 | 61 | 59.0 | 91 | 39.6 |
| 2 | 1800.0 | 32 | 112.5 | 62 | 58.1 | 92 | 39.1 |
| 3 | 1200.0 | 33 | 109.1 | 63 | 57.1 | 93 | 38.7 |
| 4 | 900.0 | 34 | 105.9 | 64 | 56.3 | 94 | 38.3 |
| 5 | 720.0 | 35 | 102.9 | 65 | 55.4 | 95 | 37.9 |
| 6 | 600.0 | 36 | 100.0 | 66 | 54.5 | 96 | 37.5 |
| 7 | 514.3 | 37 | 97.3 | 67 | 53.7 | 97 | 37.1 |
| 8 | 450.0 | 38 | 94.7 | 68 | 52.9 | 98 | 36.7 |
| 9 | 400.0 | 39 | 92.3 | 69 | 52.2 | 99 | 36.4 |
| 10 | 360.0 | 40 | 90.0 | 70 | 51.4 | 100 | 36.0 |
| 11 | 327.3 | 41 | 87.8 | 71 | 50.7 | 101 | 35.6 |
| 12 | 300.0 | 42 | 85.7 | 72 | 50.0 | 102 | 35.3 |
| 13 | 276.9 | 43 | 83.7 | 73 | 49.3 | 103 | 35.0 |
| 14 | 257.1 | 44 | 81.8 | 74 | 48.6 | 104 | 34.6 |
| 15 | 240.0 | 45 | 80.0 | 75 | 48.0 | 105 | 34.3 |
| 16 | 225.0 | 46 | 78.3 | 76 | 47.4 | 106 | 34.0 |
| 17 | 211.8 | 47 | 76.6 | 77 | 46.8 | 107 | 33.6 |
| 18 | 200.0 | 48 | 75.0 | 78 | 46.2 | 108 | 33.3 |
| 19 | 189.5 | 49 | 73.5 | 79 | 45.6 | 109 | 33.0 |
| 20 | 180.0 | 50 | 72.0 | 80 | 45.0 | 110 | 32.7 |
| 21 | 171.4 | 51 | 70.6 | 81 | 44.4 | 111 | 32.4 |
| 22 | 163.6 | 52 | 69.2 | 82 | 43.9 | 112 | 32.1 |
| 23 | 156.5 | 53 | 67.9 | 83 | 43.4 | 113 | 31.9 |
| 24 | 150.0 | 54 | 66.7 | 84 | 42.9 | 114 | 31.6 |
| 25 | 144.0 | 55 | 65.5 | 85 | 42.4 | 115 | 31.3 |
| 26 | 138.5 | 56 | 64.3 | 86 | 41.9 | 116 | 31.0 |
| 27 | 133.3 | 57 | 63.2 | 87 | 41.4 | 117 | 30.8 |
| 28 | 128.6 | 58 | 62.1 | 88 | 40.9 | 118 | 30.5 |
| 29 | 124.1 | 59 | 61.0 | 89 | 40.4 | 119 | 30.3 |
| 30 | 120.0 | 60 | 60.0 | 90 | 40.0 | 120 | 30.0 |

# GRAMS INTO OUNCES CONVERSION CHART

| GRAMS | OUNCES | GRAMS | OUNCES | GRAMS | OUNCES | GRAMS | OUNCES | GRAMS | OUNCES |
|---|---|---|---|---|---|---|---|---|---|
| 1 | 0.0353 | 21 | 0.7408 | 41 | 1.4462 | 61 | 2.1517 | 81 | 2.8572 |
| 2 | 0.0705 | 22 | 0.7760 | 42 | 1.4815 | 62 | 2.1870 | 82 | 2.8925 |
| 3 | 0.1058 | 23 | 0.8113 | 43 | 1.5168 | 63 | 2.2223 | 83 | 2.9277 |
| 4 | 0.1411 | 24 | 0.8466 | 44 | 1.5521 | 64 | 2.2575 | 84 | 2.9630 |
| 5 | 0.1764 | 25 | 0.8818 | 45 | 1.5873 | 65 | 2.2928 | 85 | 2.9983 |
| 6 | 0.2116 | 26 | 0.9171 | 46 | 1.6226 | 66 | 2.3281 | 86 | 3.0336 |
| 7 | 0.2469 | 27 | 0.9524 | 47 | 1.6579 | 67 | 2.3634 | 87 | 3.0688 |
| 8 | 0.2822 | 28 | 0.9877 | 48 | 1.6932 | 68 | 2.3986 | 88 | 3.1041 |
| 9 | 0.3175 | 29 | 1.0229 | 49 | 1.7284 | 69 | 2.4339 | 89 | 3.1394 |
| 10 | 0.3527 | 30 | 1.0582 | 50 | 1.7637 | 70 | 2.4692 | 90 | 3.1747 |
| 11 | 0.3880 | 31 | 1.0935 | 51 | 1.7990 | 71 | 2.5045 | 91 | 3.2099 |
| 12 | 0.4233 | 32 | 1.1288 | 52 | 1.8342 | 72 | 2.5397 | 92 | 3.2452 |
| 13 | 0.4586 | 33 | 1.1640 | 53 | 1.8695 | 73 | 2.5750 | 93 | 3.2805 |
| 14 | 0.4938 | 34 | 1.1993 | 54 | 1.9048 | 74 | 2.6103 | 94 | 3.3158 |
| 15 | 0.5291 | 35 | 1.2346 | 55 | 1.9401 | 75 | 2.6455 | 95 | 3.3510 |
| 16 | 0.5644 | 36 | 1.2699 | 56 | 1.9753 | 76 | 2.6808 | 96 | 3.3863 |
| 17 | 0.5997 | 37 | 1.3051 | 57 | 2.0106 | 77 | 2.7161 | 97 | 3.4216 |
| 18 | 0.6349 | 38 | 1.3404 | 58 | 2.0459 | 78 | 2.7514 | 98 | 3.4568 |
| 19 | 0.6702 | 39 | 1.3757 | 59 | 2.0812 | 79 | 2.7866 | 99 | 3.4921 |
| 20 | 0.7055 | 40 | 1.4110 | 60 | 2.1164 | 80 | 2.8219 | 100 | 3.5274 |

(28.34952 Grams = 1 Ounce) (453.5924 Grams = 1 Pound)

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