



T.C. HOLE SPECIFICATIONS



STANDARD T.C. HOLES

Standard on most nozzles

1/4-28 RH THD
0.375
0.187 to 0.125 (min.) Caution
.500 Bore
1-5/8" Hex Flats

1/4-28 THD Bottoming Tap

Example shown is with a 1-5/8" hex and a 1/2" dia. internal bore. A larger bore requires a larger hex.

**Part No. TC1428
PRICE: \$11.00**

1/8-27 N.P.T. Flat Bottom Tap
0.375 to 0.437 max.
0.125 (min.) Caution
.500 Bore
1-5/8" Hex Flats

1/8-27 N.P.T. Flat Bottom Drill & Tap

Example shown is with a 1-5/8" hex and a 1/2" dia. internal bore. A larger bore requires a larger hex.

**Part No. TC18PT
PRICE: \$11.00**

3/8-24 N.F.
0.375 to 0.437 max.
0.125 (min.) Caution
.500 Bore
1-5/8" Hex Flats

3/8-24 N.F. Flat Bottom Drill & Tap

Example shown is with a 1-5/8" hex and a 1/2" dia. internal bore. A larger bore requires a larger hex.

**Part No. TC38NF
PRICE: \$11.00**

10-32 THD
0.375
0.187 to 0.125 (min.) Caution
.500 Bore
1-5/8" Hex Flats

10-32 THD Bottoming Tap

Example shown is with a 1-5/8" hex and a 1/2" dia. internal bore. A larger bore requires a larger hex.

**Part No. TC1032
PRICE: \$11.00**

STANDARD (HMTc) MELT T.C. HOLES

3/8-24 N.F.

**Part No. TC38HM
PRICE: \$25.00**

3/8-24 N.F. SPECIAL 30° ANGLE MELT T.C. HOLE

Requires 1-7/8" across hex flats

**Part No. TC38HMA
PRICE: \$32.00**

Full Taper Nozzles with 1" or larger rear openings require 2" hex for HMTc Melt T.C. hole.

NEWBURY OEM STYLE T.C. HOLES

1/8 DIA Through hole with set screw.

**Part No. TCNB18
PRICE: \$17.50**



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