



THREAD LOCK SEALANTS & ADHESIVES

FOUR TYPES

MEDIUM HOLDING STRENGTH
For General Applications

#7242
Blue



– FEATURES –

- Meets the requirements for 75% of all fasteners.
- Non-migrating.
- 100% active anaerobic material that cures quickly.
- Easy assembly line applications.
- Resists vibration, shock, solvents, lubricants, etc.
- 50 ml bottle. (1.69 oz)

– APPLICATIONS –

- Hydraulic and pneumatic system bolts
- Gear box bolts
- Bearing cover cap screw
- Drive shaft fasteners
- Conveyor roller bolts
- Counter sunk screws
- Machine tool access bolts

HEAVY DUTY HOLDING STRENGTH
Grade 8 Bolts

#7262
Red



– FEATURES –

- Designed to yield 30% higher breaking torque.
- For heavy duty fasteners with poor tolerance under heavy stress and/or shock vibration levels.
- Non-migrating.
- Seals against penetration and leakage of most lubricants and solvents.
- 50 ml bottle. (1.69 oz)

– APPLICATIONS –

- Grade 8 & Grade 5 high strength bolts
- Heavy equipment studs
- Robots & mold sweeps
- Vibrating tools and equipment

MEDIUM-HIGH HOLDING STRENGTH
For Use on Pre-Assembled Fasteners

#7290
Green



– FEATURES –

- Does not require disassembly of threaded fasteners. Simply apply to exposed threads and it will wick around unexposed threads.
- Brush application.
- Porosity sealing.
- Used to seal pores of pinhole porosity in welded seams, tanks, castings, metal parts.
- 50 ml bottle. (1.69 oz)

– APPLICATIONS –

- All applications that require a thread locking sealant but disassembly isn't possible. Sealant will wick between threaded parts.
- Calibration and adjustment screws

THREADLESS-LOCK
For Locking Cylinders and Other Non-threaded Parts.

#7609
Green



– FEATURES –

- Low viscosity.
- Quick cure time.
- Providing 100% contact of mating surfaces.
- Free-flowing.
- Excellent resistance to corrosion and solvents.
- 50 ml bottle. (1.69 oz)

– APPLICATIONS –

- Non-threaded part locking
- Pins and bushings
- Keyways, press fits
- Knobs on shafts
- Oil impregnated bushings
- Gears, pulleys, fans
- Rotors to shafts



★ NOTE: Container is larger than contents to allow for air space!

PART NO.	★ SIZE	COLOR	PRICES EACH		VISCOSITY cP	THIXOTROPIC	GAP FILL	TORQUE † IN LBS.		CURE SPEEDS @ 75°F		TEMPERATURE RANGE
			1-4	5+				BREAKING	PREVAILING	FIXTURE	FULL	
7242	50ml	Blue	\$18.00	\$17.25	1,000	YES	.007"	100	50	20 minutes	24 hours	-75°F to 300°F
7262	50ml	Red	\$18.00	\$17.25	2,500	YES	.010"	170	150	5 minutes	24 hours	-75°F to 300°F
7290	50ml	Green	\$18.00	\$17.25	15	NO	.003"	90	350	3 minutes	24 hours	-75°F to 300°F
7609	50ml	Green	\$18.00	\$17.25	160	N/A	.005"	Shear Strength PSI 3,000*		8 minutes	24 hours	-75°F to 400°F

† Torque values measured using a 3/8-16 phosphate steel nuts and bolts.

* Values measured using 1/2" diameter degreased steel pins and collars per MIL-2-46082B.

ISO 9001

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8303 CORPORATE PARK DRIVE
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TOLL FREE: 800-321-0562

6385 MONTESSOURI STREET
LAS VEGAS, NEVADA 89113-1186
702-433-6385 • FAX: 702-433-6388
TOLL FREE: 800-258-8877

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