# MODULAR RETAINER

## FOR SEQUENCING 3 PLATE MOLDS

CUMSA

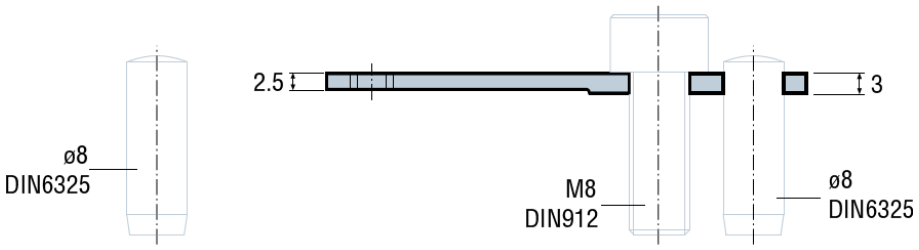


### FEATURES

- No pocket machining required unlike competitive units.
- Minimum space needed for installation.
- Socket head cap screw & dowel pins purchase separately.
- Material: 1.8159 Alloy Steel Hardness: 45 ± 3 Rc.
- Patented System.

**ISO-9001**
MANUFACTURED IN A QUALITY SYSTEM CERTIFIED FACILITY.

| Part No. | Price |
|---|---|
| RM651608 | $47.85 |



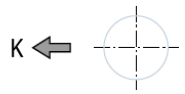

All dimensions shown in mm.

**DOWEL PINS**

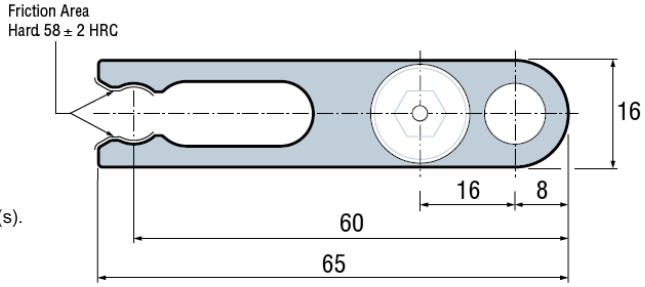
| Part No. | Dia. | Length | Price |
|---|---|---|---|
| DP0824 | 8mm | 24mm | $.50 |
| DP0830 | 8mm | 30mm | $.60 |

**SOCKET HEAD CAP SCREWS**

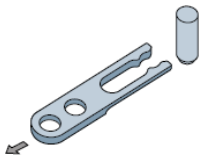
| Part No. | Thd. | Length | Price |
|---|---|---|---|
| SH0820M | M8 | 20mm | $.11 |
| SH0825M | M8 | 25mm | $.12 |
| SH0830M | M8 | 30mm | $.13 |




K = Approximate force to release Modular Retainer(s).

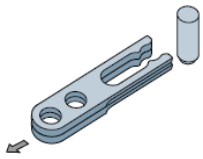



1 Modular Retainer



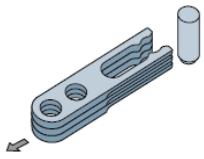
K = 7.5 kg

2 Modular Retainers



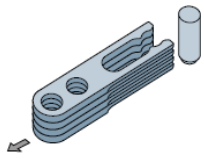
K = 15 kg

3 Modular Retainers



K = 22.5 kg

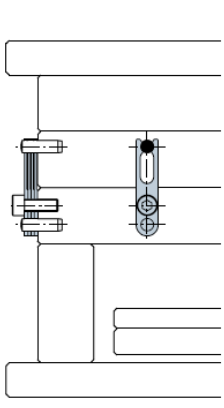
4 Modular Retainers



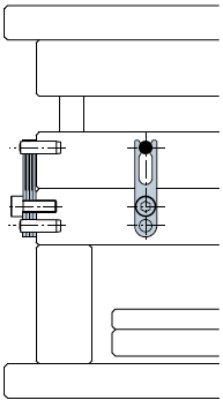
K = 30 kg

K = Approximate force to release Modular Retainer(s).

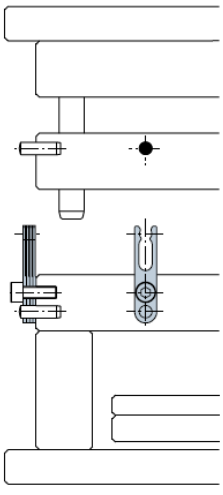
### TYPICAL INSTALLATION



Closed mold



1st Opening



2nd Opening

**PLASTIC PROCESS EQUIPMENT, INC.**

EAST
8303 CORPORATE PARK DRIVE
MACEDONIA, OHIO 44056-2300
216-367-7000 • FAX: 216-367-7022
TOLL FREE: 800-321-0562

WEST
6385 MONTESSOURI STREET
LAS VEGAS, NEVADA 89113-1186
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