



# MODULAR RETAINER FOR SEQUENCING 3 PLATE MOLDS

CUMSA

## FEATURES

- No pocket machining required unlike competitive units.
- Minimum space needed for installation.
- Socket head cap screw & dowel pins purchase separately.
- Material: 1.8159 Alloy Steel  
Hardness: 45 ± 3 Rc.
- Patented System.

**ISO-9001**  
MANUFACTURED IN A  
QUALITY SYSTEM CERTIFIED  
FACILITY.



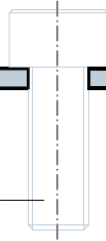
Part No.	Price
RM651608	\$47.85

ø8  
DIN6325

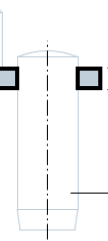


2.5

M8  
DIN912



ø8  
DIN6325



## DOWEL PINS

Part No.	Dia.	Length	Price
DP0824	8mm	24mm	\$.45
DP0830	8mm	30mm	\$.60

## SOCKET HEAD CAP SCREWS

Part No.	Thd.	Length	Price
SH0820M	M8	20mm	\$.11
SH0825M	M8	25mm	\$.12
SH0830M	M8	30mm	\$.13

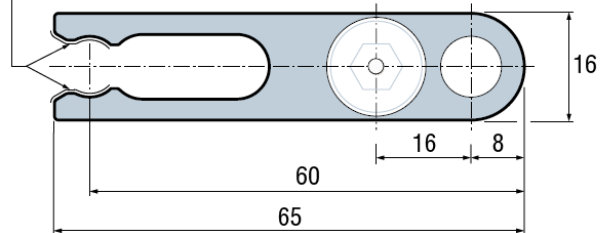
All dimensions shown in mm.

K ←

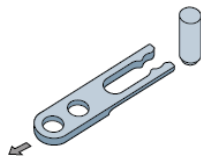


K = Approximate force to  
release Modular Retainer(s).

Friction Area  
Hard 58 ± 2 HRC

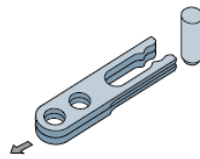


1 Modular Retainer



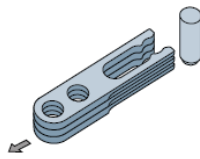
K = 7.5 kg

2 Modular Retainers



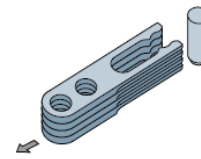
K = 15 kg

3 Modular Retainers



K = 22.5 kg

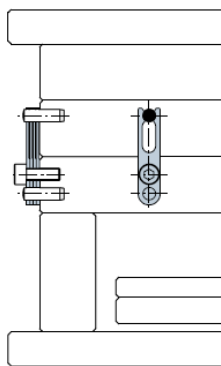
4 Modular Retainers



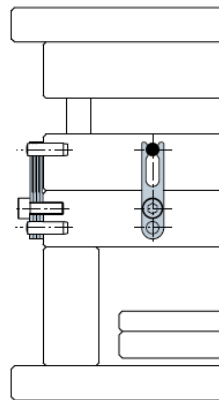
K = 30 kg

K = Approximate force to release Modular Retainer(s).

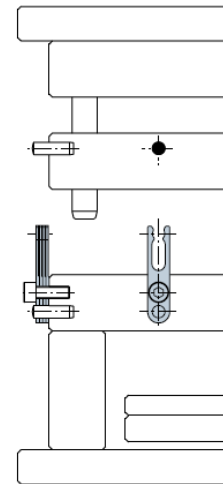
## TYPICAL INSTALLATION



Closed mold



1<sup>st</sup> Opening



2<sup>nd</sup> Opening



**PLASTIC PROCESS EQUIPMENT, INC.**

8303 CORPORATE PARK DRIVE  
MACEDONIA, OHIO 44056-2300  
216-367-7000 • FAX: 216-367-7022  
TOLL FREE: 800-321-0562

6385 MONTESSOURI STREET  
LAS VEGAS, NEVADA 89113-1186  
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