

SAFETY DATA SHEET.

Issuing date 17-Oct-2018

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Version 1

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product identifier

Product name T-123 PTFE DRY POWDER PAINTABLE MOLD RELEASE

Recommended use of the chemical and restrictions on use

Product code F03911

Product Type Extremely Flammable Aerosol
Synonyms None

Supplier's details

Recommended Use Paintable Mold Release.
Uses advised against No information available

Manufacturer:
Plastic Process Equipment, Inc.
8303 Corporate Park Dr.
Macedonia, Ohio 44056
Phone: 800-321-0562

Emergency telephone number
Chemical Emergency Phone Number CHEMTREC: 1-800-262-8200 ID 1195 (UNITED STATES)

2. HAZARDS IDENTIFICATION

Classification


Skin corrosion/irritation	Category 2
Reproductive Toxicity	Category 2
Specific target organ toxicity (single exposure)	Category 3
Specific target organ toxicity (repeated exposure)	Category 2
Aspiration toxicity	Category 1
Flammable Aerosols	Category 1
Gases under pressure	Compressed Gas

**GHS Label elements, including
precautionary statements**

Emergency Overview

DANGER

Hazard Statements
 Causes skin irritation.
 Suspected of damaging fertility or the unborn child
 May cause respiratory irritation. May cause drowsiness or dizziness.
 May cause damage to organs (Eyes, Skin, Respiratory System, Central Nervous System, and Peripheral Nervous System)
 through prolonged and repeated exposure.
 May be fatal if swallowed and enters airways.
 Extremely Flammable Aerosol
 Contains gas under pressure; may explode if heated



Appearance Opaque **Physical state** Aerosol **Odor** Solvent

Precautionary Statements - Prevention

Obtain special instructions before use.
 Do not handle until all safety precautions have been read and understood.
 Wear protective gloves, protective clothing, eye protection, face protection.
 Wash face, hands and any exposed skin thoroughly after handling.
 Do not breathe dust, fume, gas, mist, vapors, spray.
 Use only outdoors or in a well-ventilated area.
 Keep away from heat, sparks, open flames, hot surfaces - No smoking.
 Do not spray on an open flame or other ignition source.
 Pressurized container: Do not pierce or burn, even after use.

Precautionary Statements - Response

If exposed or concerned: Get medical advice, attention.
 Specific treatment (see first aid on this label).
 IF ON SKIN: Wash with plenty of soap and water.
 If skin irritation occurs: Get medical advice, attention.
 Take off contaminated clothing and wash it before reuse.
 IF INHALED : Remove person to fresh air and keep comfortable for breathing.
 Call a POISON CENTER or doctor, physician if you feel unwell.
 IF SWALLOWED: Immediately call a POISON CENTER, doctor, physician.

Do NOT induce vomiting.

Precautionary Statements - Storage

Store locked up.
Store in a well-ventilated place. Keep container tightly closed.
Protect from sunlight. Do not expose to temperatures exceeding 50 °C/122 °F

Precautionary Statements - Disposal

Dispose of contents, container to an approved waste disposal plant.

Hazards not otherwise classified (HNOC)

None

Other information

0.00000602% of the mixture consists of ingredient(s) of unknown toxicity.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS-No	Weight %*
1,1-DIFLUOROETHANE	75-37-6	50-60
DIMETHYLEETHER	115-10-6	30-40
HEXANE	110-54-3	10-20
POLYTETRAFLUOROETHYLENE	9002-84-0	1-10
PETROLEUM DISTILLATES	8052-41-3	<0.1

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

First aid measures for different exposure routes

General advice	Avoid contact with eyes, skin, and clothing.
Eye contact	In the case of contact with eyes, rinse immediately with plenty of water for 15 minutes and seek medical advice.
Skin contact	Rinse immediately with plenty of water for 15 minutes and seek medical advice if skin irritation persists.
Inhalation	Move to fresh air. If not breathing, give artificial respiration. If breathing has stopped, contact emergency medical services immediately.
Ingestion	Do NOT induce vomiting. Call a physician immediately. Never give anything by mouth to an unconscious person. Risk of product entering the lungs on vomiting after ingestion.

Most important symptoms/effects, acute and delayed

Main Symptoms Causes skin irritation. May cause eye and respiratory irritation. Harmful and may be fatal if swallowed and enters airways.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Water fog. Dry chemical. Carbon dioxide (CO2). Cool containers / tanks with water spray.

Unsuitable Extinguishing Media Do not use a solid water stream as it may scatter and spread fire.

Specific hazards arising from the chemical

Extremely Flammable / Flammable. Keep product and empty container away from heat and sources of ignition.

Explosion Data

Sensitivity to Mechanical Impact none.

Sensitivity to Static Discharge Yes.

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Use shielding to protect fire-fighters from bursting containers.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Use with adequate ventilation to keep the exposure levels below the OELS.

Environmental precautions

Environmental precautions Vapors can accumulate in low areas. Prevent further leakage or spillage if safe to do so. Do not allow material to contaminate ground water system. Prevent product from entering drains. Report spills as required by local and federal regulations.

Methods and materials for containment and cleaning up

Methods for Containment Absorb or cover with dry earth, sand or other non-combustible material and transfer to containers Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Use personal protective equipment. Dam up. Cover liquid spill with sand, earth, or other noncombustible absorbent material. Take up mechanically and collect in suitable container for disposal. Clean contaminated surface thoroughly.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Avoid contact with eyes. Avoid breathing vapors or mists. Contents under pressure. Do not puncture or incinerate cans. Do not stick pin or any other sharp object into opening on top of can. Avoid skin contact. Use with adequate ventilation. Keep container away from heat, flames, and all other sources of ignition. Keep can away from all sources of electricity such as electric motors and batteries. Do not spray on hot surfaces.

Conditions for safe storage, including any incompatibilities

Technical measures/Storage conditions Keep container tightly closed in a cool, well-ventilated place. Keep away from open flames, hot surfaces and sources of ignition. Keep in properly labeled containers. Keep out of the reach of children. Store locked up.

Incompatible products Strong acids, alkalis, oxidizing agents.

Aerosol Level 1

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
1,1-DIFLUOROETHANE 75-37-6	TWA 1000 PPM 8 hours	-	-
DIMETHYLETHER 115-10-6	STEL: 500 PPM TWA: 400PPM	TWX: 400 PPM TWA: 1200 mg/m ³	IDLH: 1900 PPM (10 % LEL)
HEXANE 110-54-3	TWA: 50 ppm Skin - potential significant contribution to overall exposure by the cutaneous route	TWA: 500 ppm TWA: 1800 mg/m ³ (vacated) TWA: 50 ppm (vacated) TWA: 180 mg/m ³	IDLH: 1100 ppm TWA: 50 ppm TWA: 180 mg/m ³
PETROLEUM DISTILLATES 8052-41-3	TWA: 100 ppm	TWA: 500 ppm TWA: 2900 mg/m ³ (vacated) TWA: 100 ppm (vacated) TWA: 525 mg/m ³	IDLH: 20000 mg/m ³ Ceiling: 1800 mg/m ³ 15 min TWA: 350 mg/m ³

ACGIH: (American Conference of Governmental Industrial Hygienists)

OSHA: (Occupational Safety & Health Administration)

NIOSH IDLH: Immediately Dangerous to Life or Health

Other Exposure Guidelines

Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

Exposure controls

Engineering Measures

Showers, eyewash stations, and ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/Face Protection

Safety glasses with side-shields.

Skin and body protection

Chemical resistant apron. Protective gloves.

Respiratory protection

If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

Hygiene measures

Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical and chemical properties

Physical state

Aerosol

Appearance

Opaque

Color

White

Odor

Solvent

Odor Threshold

Property

Values

Remarks • Methods

pH

No information available

Melting/freezing point

No information available

Boiling point/boiling range

Flash Point

-50 °C / -58 °F

Based on propellant

Evaporation rate

No information available

Flammability (solid, gas)

No information available

Flammability Limits in Air

upper flammability limit

lower flammability limit

Vapor pressure

Vapor density

Specific Gravity

0.824

Water solubility None
 Partition coefficient: n-octanol/water
 Autoignition temperature No information available
 Decomposition temperature
 Viscosity No information available
 Explosive properties

Other information

VOC Content(%) 42.38
 MIR Value 0.41
 MIR Coating Category MRC - Mold Release Coating < 1.10 MIR

10. STABILITY AND REACTIVITY

Reactivity

Stable under recommended storage conditions

Chemical stability

Stable under recommended storage conditions.

Possibility of hazardous reactions

None under normal processing.

Conditions to Avoid

Extremes of temperature and direct sunlight.

Incompatible Materials

Strong acids, alkalis, oxidizing agents.

Hazardous Decomposition Products

Carbon oxides , Hydrocarbons, Fumes.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Inhalation Avoid inhaling vapors or mists. Harmful if inhaled. May cause irritation to respiratory system.
Eye contact May be irritating to the eyes.
Skin contact Causes skin irritation.
Ingestion Harmful and may be fatal if swallowed and enters airways and lungs.

Component Information

Chemical Name	LD50 Oral	LD50 Dermal	LC50 Inhalation
DIMETHYLETHER 115-10-6	-	-	= 164000 ppm (Rat) 4 h
HEXANE 110-54-3	= 25 g/kg (Rat)	= 3000 mg/kg (Rabbit)	= 48000 ppm (Rat) 4 h

Information on toxicological effects

Symptoms Causes skin irritation. May cause eye and respiratory irritation. Harmful and may be fatal if swallowed and enters airways.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	Causes skin irritation.
Eye damage/irritation	May cause eye irritation.
Irritation	Causes skin irritation. May cause eye and respiratory irritation.
Sensitization	No information available.
Germ cell mutagenicity	Not a germ cell mutagen.
Carcinogenicity	The table below indicates whether each agency has evaluated a listed ingredient as a carcinogen.

Chemical Name	ACGIH	IARC	NTP	OSHA
POLYTETRAFLUOROETHYLENE 9002-84-0	-	Group 3	-	-

*IARC: (International Agency for Research on Cancer)
Group 3 - Not Classifiable as to Carcinogenicity in Humans*

Reproductive toxicity	This product contains a chemical(s) which is a known or suspected reproductive hazard .
Specific target organ systemic toxicity (single exposure)	May cause respiratory irritation. May cause drowsiness or dizziness.
Specific target organ systemic toxicity (repeated exposure)	May cause damage to target organs listed below through prolonged and repeated exposure.
Chronic toxicity	Intentional misuse by deliberately concentrating and inhaling contents may be harmful or fatal. Chronic hydrocarbon abuse has been associated with irregular heart rhythms and potential cardiac arrest.
Target Organ Effects	Eyes, Skin, Respiratory System, Central Nervous System, and Peripheral Nervous System.
Aspiration hazard	May be fatal if swallowed and enters airways.

Numerical measures of toxicity - Product Information

Unknown Acute Toxicity	0.00000602% of the mixture consists of ingredient(s) of unknown toxicity.
The following values are calculated based on chapter 3.1 of the GHS document .	
ATEmix (dermal)	28547 mg/kg
ATEmix (inhalation-gas)	70343 mg/l

12. ECOLOGICAL INFORMATION

Ecotoxicity

Chemical Name	Toxicity to algae	Toxicity to fish	Toxicity to microorganisms	Toxicity to daphnia and other aquatic invertebrates
HEXANE 110-54-3	-	2.1 - 2.98 mg/L LC50 Pimephales promelas 96h flow-through	-	-

Persistence and degradability

Bioaccumulation

Chemical Name	log Pow
DIMETHYLETHER 115-10-6	-0.18

<u>Other adverse effects</u>	No information available
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13. DISPOSAL CONSIDERATIONS

Waste treatment

Waste Disposal Methods	This material, as supplied, is a hazardous waste according to federal regulations (40 CFR
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261). Dispose of in accordance with federal, state, and local regulations.

Contaminated packaging Do not re-use empty containers.

14. TRANSPORT INFORMATION

DOT Ground CONSUMER COMMODITY ORM-D
or
LIMITED QUANTITY

IATA UN1950, AEROSOLS, FLAMMABLE, 2.1, LTD.QTY.

IMDG UN1950, AEROSOLS, 2.1, LTD.QTY

15. REGULATORY INFORMATION

International Inventories

Chemical Name	TSCA	DSL/NDSL	EINECS/ELI NCS	ENCS	IECSC	KECL	PICCS	AICS
1,1-DIFLUOROETHA NE	X	X	X	X	X	X	X	X
DIMETHYLEETHER HEXANE	X	X	X	X	X	X	X	X
POLYTETRAFLUORO ETHYLENE	X	X	Not listed	X	X	X	X	X
PETROLEUM DISTILLATES	X	X	X	X	X	X	X	X

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
CHINA - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

U.S. Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does contain a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372:

Chemical Name	CAS-No	Weight %*	SARA 313 - Threshold Values %
HEXANE - 110-54-3	110-54-3	10-20	1.0

SARA 311/312 Hazard Categories

Acute Health Hazard Yes

Chronic Health Star Hazard	Yes
Fire Hazard	Yes
Sudden Release of Pressure Hazard	Yes
Reactive Hazard	No

Clean Water Act

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, does contain substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302):

Chemical Name	Hazardous Substances RQs	Extremely Hazardous Substances RQs	RQ
HEXANE 110-54-3	5000 lb		RQ 5000 lb final RQ RQ 2270 kg final RQ

U.S. State Regulations

California Proposition 65

This product contains the following Proposition 65 chemicals:



This product can expose you to chemicals including those listed below, which is [are] known to the State of California to cause cancer, birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

Chemical Name	California Prop. 65
HEXANE - 110-54-3	Male Development /10-20%

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
1,1-DIFLUOROETHANE 75-37-6	X	X	
DIMETHYLETHER 115-10-6	X	X	X
HEXANE 110-54-3	X	X	X
POLYTETRAFLUOROETHYLENE 9002-84-0			X
PETROLEUM DISTILLATES 8052-41-3	X	X	X

EPA Pesticide Registration Number Not applicable

Canada

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the SDS contains all the information required by the CPR.

16. OTHER INFORMATION

<u>NFPA</u>	Health Hazard 2	Flammability 4	Instability 0	Physical and chemical hazards -
<u>HMIS</u>	Health Hazard 2	Flammability 4	Physical Hazard 1	Personal protection B

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Revision Note

Disclaimer

The information provided on this SDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.

End of Safety Data Sheet