

MATERIAL SAFETY DATA SHEET

Section 1 -- PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NUMBER R-912

PRODUCT NAME R-912

MANUFACTURER'S NAME PLASTIC PROCESS EQUIPMENT, INC.
8303 CORPORATE PARK DRIVE
MACEDONIA, OHIO 44056

DATE OF PREPARATION 16-AUG-07

HMIS CODES
Health 2*
Flammability 3
Reactivity 0

EMERGENCY TELEPHONE NO.
(800) 535-5053

INFORMATION TELEPHONE NO.
(216) 367-7000

Section 2 -- COMPOSITION/INFORMATION ON INGREDIENTS

% by WT	CAS No.	INGREDIENT	UNITS	VAPOR PRESSURE
14	74-98-6	Propane		
		ACGIH TLV	2500 ppm	760 mm
		OSHA PEL	1000 ppm	
6	106-97-8	Butane		
		ACGIH TLV	800 ppm	760 mm
		OSHA PEL	800 ppm	
33	79-01-6	Trichloroethylene		
		ACGIH TLV	10 ppm	57.8 mm
		ACGIH TLV	25 ppm STEL	
		OSHA PEL	100 ppm	
7	100-41-4	Ethylbenzene		
		ACGIH TLV	100 ppm	7.1 mm
		ACGIH TLV	125 ppm STEL	
		OSHA PEL	100 ppm	
		OSHA PEL	125 ppm STEL	
38	1330-20-7	Xylene		
		ACGIH TLV	100 ppm	5.9 mm
		ACGIH TLV	150 ppm STEL	
		OSHA PEL	100 ppm	
		OSHA PEL	150 ppm STEL	

Section 3 -- HAZARDS IDENTIFICATION

ROUTES OF EXPOSURE
 INHALATION of vapor or spray mist.
 EYE or SKIN contact with the product, vapor or spray mist.

EFFECTS OF OVEREXPOSURE
 EYES: Irritation.
 SKIN: Prolonged or repeated exposure may cause irritation.
 INHALATION: Irritation of the upper respiratory system.
 May cause nervous system depression. Extreme overexposure may result in unconsciousness and possibly death.

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SIGNS AND SYMPTOMS OF OVEREXPOSURE

Headache, dizziness, nausea, and loss of coordination are indications of excessive exposure to vapors or spray mists.

Redness and itching or burning sensation may indicate eye or excessive skin exposure.

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE

None generally recognized.

CANCER INFORMATION

For complete discussion of toxicology data refer to Section 11.

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Section 4 -- FIRST AID MEASURES

EYES: Flush eyes with large amounts of water for 15 minutes.
Get medical attention.

SKIN: Wash affected area thoroughly with soap and water.
Remove contaminated clothing and launder before re-use.

INHALATION: If affected, remove from exposure. Restore breathing.
Keep warm and quiet.

INGESTION: Do not induce vomiting.
Get medical attention immediately.

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Section 5 -- FIRE FIGHTING MEASURES

FLASH POINT	LEL	UEL
Propellant < 0 F	1.0	90.0

EXTINGUISHING MEDIA

Carbon Dioxide, Dry Chemical, Foam

UNUSUAL FIRE AND EXPLOSION HAZARDS

Containers may explode when exposed to extreme heat.

Application to hot surfaces requires special precautions.

During emergency conditions overexposure to decomposition products may cause a health hazard. Symptoms may not be immediately apparent. Obtain medical attention.

SPECIAL FIRE FIGHTING PROCEDURES

Full protective equipment including self-contained breathing apparatus should be used.

Water spray may be ineffective. If water is used, fog nozzles are preferable. Water may be used to cool closed containers to prevent pressure build-up and possible autoignition or explosion when exposed to extreme heat.

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Section 6 -- ACCIDENTAL RELEASE MEASURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED

Remove all sources of ignition. Ventilate the area.

Remove with inert absorbent.

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Section 7 -- HANDLING AND STORAGE

STORAGE CATEGORY

Not Available

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PRECAUTIONS TO BE TAKEN IN HANDLING AND STORAGE

Keep away from heat, sparks, and open flame. Vapors will accumulate readily and may ignite explosively.

During use and until all vapors are gone: Keep area ventilated - Do not smoke - Extinguish all flames, pilot lights, and heaters - Turn off stoves, electric tools and appliances, and any other sources of ignition.

Consult NFPA Code. Use approved Bonding and Grounding procedures.

Contents under pressure. Do not puncture, incinerate, or expose to temperature above 120F. Heat from sunlight, radiators, stoves, hot water, and other heat sources could cause container to burst. Do not take internally. Keep out of the reach of children.

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Section 8 -- EXPOSURE CONTROLS/PERSONAL PROTECTION

PRECAUTIONS TO BE TAKEN IN USE

Use only with adequate ventilation.

Avoid contact with skin and eyes. Avoid breathing vapor and spray mist.

Wash hands after using.

VENTILATION

Local exhaust preferable. General exhaust acceptable if the exposure to materials in Section 2 is maintained below applicable exposure limits.

Refer to OSHA Standards 1910.94, 1910.107, 1910.108.

RESPIRATORY PROTECTION

If personal exposure cannot be controlled below applicable limits by ventilation, wear a properly fitted organic vapor/particulate respirator approved by NIOSH/MSHA for protection against materials in Section 2.

PROTECTIVE GLOVES

None required for normal application of aerosol products where minimal skin contact is expected. For long or repeated contact, wear chemical resistant gloves.

EYE PROTECTION

Wear safety spectacles with unperforated sideshields.

OTHER PRECAUTIONS

Intentional misuse by deliberately concentrating and inhaling the contents can be harmful or fatal.

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Section 9 -- PHYSICAL AND CHEMICAL PROPERTIES

PRODUCT WEIGHT	7.25 lb/gal	869 g/l
SPECIFIC GRAVITY	0.87	
BOILING POINT	<0 - 292 F	<-18 - 144 C
MELTING POINT	Not Available	
VOLATILE VOLUME	98 %	
EVAPORATION RATE	Faster than ether	
VAPOR DENSITY	Heavier than air	
SOLUBILITY IN WATER	N.A.	
VOLATILE ORGANIC COMPOUNDS (VOC Theoretical - As Packaged)		
Volatile Weight	98.32%	Less Water and Federally Exempt Solvents

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 Section 10 -- STABILITY AND REACTIVITY

STABILITY -- Stable

CONDITIONS TO AVOID

None known.

INCOMPATIBILITY

None known.

HAZARDOUS DECOMPOSITION PRODUCTS

By fire: Carbon Dioxide, Carbon Monoxide, Hydrogen Chloride

HAZARDOUS POLYMERIZATION

Will not occur
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 Section 11 -- TOXICOLOGICAL INFORMATION

CHRONIC HEALTH HAZARDS

Ethylbenzene is classified by IARC as possibly carcinogenic to humans (2B) based on inadequate evidence in humans and sufficient evidence in laboratory animals. Lifetime inhalation exposure of rats and mice to high ethylbenzene concentrations resulted in increases in certain types of cancer, including kidney tumors in rats and lung and liver tumors in mice. These effects were not observed in animals exposed to lower concentrations. There is no evidence that ethylbenzene causes cancer in humans.

Mice exposed to trichloroethylene developed liver tumors in several laboratory studies, however, other animal studies and all human epidemiological studies have found no association between trichloroethylene and cancer.

Prolonged overexposure to solvent ingredients in Section 2 may cause adverse effects to the liver, urinary, cardiovascular, nervous, respiratory and reproductive systems.

Reports have associated repeated and prolonged overexposure to solvents with permanent brain and nervous system damage.

TOXICOLOGY DATA

CAS No.	Ingredient Name				
74-98-6	Propane	LC50	RAT	4HR	Not Available
		LD50	RAT		Not Available
106-97-8	Butane	LC50	RAT	4HR	Not Available
		LD50	RAT		Not Available
79-01-6	Trichloroethylene	LC50	RAT	4HR	Not Available
		LD50	RAT		4920 mg/kg
100-41-4	Ethylbenzene	LC50	RAT	4HR	Not Available
		LD50	RAT		3500 mg/kg
1330-20-7	Xylene	LC50	RAT	4HR	5000 ppm
		LD50	RAT		4300 mg/kg

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 Section 12 -- ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

No data available.

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 Section 13 -- DISPOSAL CONSIDERATIONS

WASTE DISPOSAL METHOD

Waste from this product may be hazardous as defined under the Resource Conservation and Recovery Act (RCRA) 40 CFR 261.

Waste must be tested for ignitability to determine the applicable EPA hazardous waste numbers.

Do not incinerate. Depressurize container. Dispose of in accordance with Federal, State/Provincial, and Local regulations regarding pollution.

This product contains trichloroethylene, a highly volatile solvent which is a toxic waste as defined under the Resource Conservation and Recovery Act (RCRA) 40 CFR 261. In normal use this chemical will quickly evaporate, however grease or other residue removed by this product may contain sufficient trichloroethylene to be classified as a toxic waste.

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 Section 14 -- TRANSPORT INFORMATION

US Ground (DOT)

May be classed as Consumer Commodity, ORM-D
 UN1950, AEROSOLS, 2.1, LIMITED QUANTITY, (ERG#126)

Canada (TDG)

May be classed as Consumer Commodity, ORM-D
 UN1950, AEROSOLS, CLASS 2.1, LIMITED QUANTITY, (ERG#126)

IMO

May be shipped as Limited Quantity
 UN1950, AEROSOLS, CLASS 2, LIMITED QUANTITY, EmS F-D, S-U

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 Section 15 -- REGULATORY INFORMATION

SARA 313 (40 CFR 372.65C) SUPPLIER NOTIFICATION

CAS No.	CHEMICAL/COMPOUND	% by WT	% Element
79-01-6	Trichloroethylene	33	
100-41-4	Ethylbenzene	7	
1330-20-7	Xylene	38	

CALIFORNIA PROPOSITION 65

WARNING: This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

TSCA CERTIFICATION

All chemicals in this product are listed, or are exempt from listing, on the TSCA Inventory.

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Section 16 -- OTHER INFORMATION

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulations (CPR) and the MSDS contains all of the information required by the CPR.

The above information pertains to this product as currently formulated, and is based on the information available at this time. Addition of reducers or other additives to this product may substantially alter the composition and hazards of the product. Since conditions of use are outside our control, we make no warranties, express or implied, and assume no liability in connection with any use of this information.