SAFETY DATA SHEET

OSHA HCS (29 CFR 1910.1200)

SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

Product identifier

Chemical Name Mixture CAS No. Mixture

Trade Name PPE PAINTABLE MOLD RELEASE

Product code P-201

Relevant identified uses of the substance or mixture and uses advised against

Identified Use(s) Mold Release
Uses Advised Against None

Company Identification Plastic Process Equipment, Inc.

8303 Corporate Park Drive Macedonia, OH 44056

 Telephone
 800-362-0706

 Fax
 (216) 367-7022

 E-Mail (competent person)
 sales@ppe.com

Emergency telephone number

Emergency Phone No. Transportation Emergency: CHEMTREC 24 hr. 1-800-424-

1-800-262-8200 ID 1195 (UNITED STATES) 9300 / 1 (703) 527-3887 (Collect calls accepted)

SECTION 2: HAZARDS IDENTIFICATION

Classification of the substance or mixture

OSHA HCS (29 CFR 1910.1200)

Flam. Aerosol 1; Liquefied gas; Simple Asphyxiant

Label elements

Hazard Symbol



Hazard Statement(s) Extremily flammable aerosol.

Contains gas under pressure; may explode if heated. May displace oxygen and cause rapid suffocation.

Precautionary Statement(s) Keep away from heat, hot surfaces, sparks, open flames and other ignition

sources. No smoking.

Do not spray on an open flame or other ignition source.

Do not pierce or burn, even after use. Wash hands and exposed skin after use.

Protect from sunlight. Do not expose to temperatures exceeding 50°C/

122°F.

Store in a well-ventilated place. Do not use in confined spaces.

Use only outdoors or in a well-ventilated area.

Avoid breathing gas/spray.

Other hazards Intentional inhalation of gas from the container may be fatal

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Hazardous Ingredient(s)	% wt. *	CAS No.	Hazard classification		
Dimethyl Ether	33-43	33-43 Flam. Gas 1: H			
	33-43	113-10-0	Liquified Gas; H280		
			Flam. Gas 1: H220		
1,1-Difluoroethane	50-60	75-37-6 Liquified Gas; H280			
			Simple Asphyxiant		
			Flam. Liq. 2, H225		
			Asp. Tox. 1; H304 Skin Irrit. 2, H315		
	5-12	426260-76-6			
Heptane, branched, cyclic and linear	5-12	420200-70-0	Skin Irrit. 2, H315 STOT SE 3, H336		
		Aquatic Acute 2, H401			
			Aquatic Chronic 3, H412		
Siloxanes and Silicones, lauryl Me, Me 2- phenylpropyl	1-5	68037-76-3	Not classified as dangerous for supply/use.		

Additional Information - None

SECTION 4: FIRST AID MEASURES



Description of first aid measures

Inhalation Move person to fresh air. If breathing is laboured, administer oxygen. If

symptoms develop, obtain medical attention. Call a POISON

CENTER/doctor if you feel unwell.

Skin Contact Wash affected skin with soap and water. If symptoms develop, obtain

medical attention.

Eye Contact Rinse cautiously with water for several minutes. Remove contact

lenses, if present and easy to do. Continue rinsing. If eye irritation

persists, get medical advice/attention.

Ingestion Immediately call a POISON CENTER or doctor/physician. Do not

induce vomiting. Do not give anything by mouth to an unconscious

person.

Most important symptoms and effects, both acute and

delayed

Liquid contact with skin or eyes may cause frostbite. If exposed or

concerned: Get medical attention/advice.

Indication of any immediate medical attention and

special treatment needed

IF SWALLOWED: Immediately call a POISON CENTER or

doctor/physician.

SECTION 5: FIRE-FIGHTING MEASURES

Extinguishing media

-Suitable Extinguishing Media

-Unsuitable extinguishing Media

Extinguish with carbon dioxide, dry chemical, foam or waterspray. Do not use water jet.

^{*} The exact percentage withheld as a trade secret in accordance with 29 CFR 1910.1200.

Special hazards arising from the substance or

mixture

Highly flammable vapour (flash point below 23°C).

Advice for fire-fighters

A self contained breathing apparatus and suitable protective clothing should be worn in fire conditions. Keep containers cool by spraying with water if exposed to fire.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and

emergency procedures

Keep away from heat/sparks/open flames/hot surfaces. – No smoking. Take precautionary measures against static discharges. Avoid contact

with skin and eyes. Avoid breathing gas/spray.

Environmental precautions Prevent liquid entering sewers, basements and workpits.

Methods and material for containment and cleaning up

Cover spills with inert absorbent material. Transfer to a container for

disposal or recovery.

Reference to other sections None
Additional Information None

SECTION 7: HANDLING AND STORAGE

Precautions for safe handlingKeep away from heat/sparks/open flames/hot surfaces. – No smoking.

Use product in a well-ventilated area only. Avoid contact with skin and

eves.

Conditions for safe storage, including any incompatibilities

-Storage temperature Store locked up. Store in a well-ventilated place. Protect from sunlight.

Do not expose to temperatures exceeding 50°C/122°F.

-Incompatible materials This product should be stored away from sources of strong heat or

oxidizing chemicals. Materials to avoid: Alkalai or Alkaline Earth Metals

(Al, Zn). Keep away from: Acids, bases, and reducing agents.

Specific end use(s) Mold Release

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Occupational Exposure Limits

		(8hr TWA)		STEL		
		PEL	TLV	PEL	TLV	
SUBSTANCE.	CAS No.	(OSHA)	(ACGIH)	(OSHA)	(ACGIH)	Note
Heptane, branched, cylic and linear	426260-76-6	500 ppm*	1500 mg/m ³			*n-heptane

^{*}Assure minimum oxygen content of work atmosphere.

Recommended monitoring method

NIOSH 1500 (hydrocarbons, B.P. 36 - 216 °C)

Exposure controls

Appropriate engineering controls

Use only with adequate ventilation to keep exposures (airborne levels of dust, fume, vapour etc) below recommended exposure limits.

Wear protective eyewear (goggles, face shield, or safety glasses).

Personal protection equipment



Skin protection (Hand protection/ Other)

Wear suitable gloves if prolonged skin contact is likely (Nitrile rubber)



Respiratory protection

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In case of insufficient ventilation, wear suitable respiratory equipment.

Check with protective equipment manufacturer's data.

Thermal hazards Not normally required. Use gloves with insulation for thermal

protection, when needed.

Environmental Exposure Controls None known

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance Aerosol spray
Color. Colourless
Odor Slightly ethereal
Odor Threshold (ppm) Not available
pH (Value) Not available

Melting Point (°C) / Freezing Point (°C)

Not available.

Boiling point/boiling range (°C):

-25 (1,1-Difluoroethane)

Flash Point (°C)

-50, est. (1,1-Difluoroethane)

Evaporation Rate >1 (Ethyl ether =1) (1,1-Difluoroethane) Flammability (solid, gas) Extremely flammable

Explosive Limit Ranges

3.9% - 16.9% v/v (1,1-Difluoroethane)

Vapor pressure (Pascal)

5.3 x 10⁵ @ 21°C (1,1-Difluoroethane)

Vapor Density (Air=1) 2.4 (1,1-Difluoroethane)

Density (g/ml) Not available.

Solubility (Water) 0.28% @ 21°C (1,1-Difluoroethane)

Solubility (Other)

Not available
Partition Coefficient (n-Octanol/water)

Not available

Partition Coefficient (n-Octanoi/water)

Auto Ignition Point (°C) 440 (1,1-Diflouroethane)

Decomposition Temperature (°C)

Kinematic Viscosity (cSt)

Explosive properties

Oxidizing properties

Not oxidizing.

Other information Not available

SECTION 10: STABILITY AND REACTIVITY

Reactivity Stable under normal conditions.

Chemical stability Stable.

Possibility of hazardous reactions None anticipated.

Conditions to avoid Avoid contact with heat and ignition sources.

Incompatible materials Strong oxidising agents

Hazardous decomposition product(s)

None known

SECTION 11: TOXICOLOGICAL INFORMATION

Exposure routes: Inhalation, Skin Contact, Eye Contact

Substances in preparations / mixtures

1,1 Difluoroethane (CAS# 75-37-6) :

Acute toxicity Oral: LD50 >5000 mg/kg-bw

Dermal: LD50 >2000 mg/kg-bw

Inhalation: LC50 = 437500 ppm (Vapour), 4-hr. rat

Irritation/Corrosivity

No evidence of irritant effects from normal handling and use.

 Sensitisation
 It is not a skin sensitiser.

 Repeated dose toxicity
 Not to be expected.

Carcinogenicity No evidence of carcinogenicity.

MutagenicityNot to be expected.Toxicity for reproductionNot to be expected.

Dimethyl ether (CAS# 115-10-6):

Acute toxicity Inhalation: LC50: 164000 ppm (gas), 4-hr. rat

 Irritation/Corrosivity
 Not to be expected

 Sensitization
 Not to be expected

 Repeated dose toxicity
 Not to be expected

Carcinogenicity It is unlikely to present a carcinogenic hazard to man.

 Mutagenicity
 Not to be expected

 Reproductive toxicity
 Not to be expected

Heptane, branched, cylic and linear (CAS# 426260-76-6) - By analogy with similar materials:

Acute toxicity Oral: LD50 >5 g/kg-bw

Dermal: LD50 >2 g/kg-bw

Inhalation: LC50 = 65 - 103 mg/L (Vapour), 4-hr. rat

May cause drowsiness or dizziness.

May be fatal if swallowed and enters airways.

Irritation/Corrosivity Causes skin irritation. Repeated exposure may cause skin

dryness or cracking. May cause eye irritation.

Sensitisation It is not a skin sensitiser.

Repeated dose toxicity NOAEC: 12350 mg/m3 (2 yr, inhal., rat, Systemic effects)

LOAEC: 1650 mg/m3 (2 hr, inhal., rat, CNS effects)

May cause drowsiness or dizziness.

Carcinogenicity

No data. It is unlikely to present a carcinogenic hazard to

nan.

NTP	IARC	ACGIH	OSHA	NIOSH
No.	No.	No.	No.	No.

Mutagenicity There is no evidence of mutagenic potential.

Toxicity for reproduction No information available

SECTION 12: ECOLOGICAL INFORMATION

Aquatic toxicity:

Dimethyl ether (CAS# 115-10-6):

Short term (calculated/estimated) LC50: 1783.04 mg/l (96 hr) (fish)

LC50: 755.549 mg/l (48hr) (aquatic invertebrates)

EC50: 154.917 mg/l (96 hr) (algae)

Long Term Not available.

Ecotoxicity

Heptane, branched, cylic and linear (CAS# 426260-76-6) - By analogy with similar materials:

Short term LL50 (96 hour): >13.4 mg/L (Oncorhynchus mykiss)

EL50 (48 hour): 3 mg/l (Daphnia magna, mobility)

EC50 (96 hour): 13 mg/l (Pseudokirchnerella subcapitata)

Long Term NOELR (28 days) 1.5 mg/l (Fish) QSAR

LOEC (21 days): 0.32 mg/l (Daphnia magna)

NOEL (96 hour) 6.3 mg/l (Algae)

Persistence and degradability Readily biodegradable.

Bioaccumulative potential The product has no potential for bioaccumulation.

Mobility in soil Not available.

Results of PBT and vPvB assessmentNot classified as PBT or vPvB.

Other adverse effects None known.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste treatment methods Disposal should be in accordance with local, state or national

legislation. Consult an accredited waste disposal contractor or the local

authority for advice.

SECTION 14: TRANSPORT INFORMATION

	U.S. DOT	Sea transport <u>(IMDG)</u>	Air transport (ICAO/IATA)
UN number	1950	1950	1950
Proper Shipping Name	Aerosols, flammable	Aerosols, flammable	Aerosols, flammable
Transport hazard class(es)	2.1	2.1	2.1
Packing group	Not applicable	Not applicable	Not applicable
Environmental hazards	None assigned	None assigned	None assigned
Special precautions for user	None assigned	None assigned	None assigned

Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code: Not applicable

SECTION 15: REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture:

TSCA (Toxic Substance Control Act) - Inventory Status: All components listed or polymer exempt.

Designated Hazardous Substances and Reportable Quantities (40 CFR 302.4):

Chemical Name	CAS No.	Typical %wt.	RQ (Pounds)
None			

SARA 311/312 - Hazard Categories: See SECTION 2: HAZARDS IDENTIFICATION

SARA 313 - Toxic Chemicals (40 CFR 372):

Chemical Name	CAS No.	Typical %wt.
None		

SARA 302 - Extremely Hazardous Substances(40 CFR 355):

Chemical Name	CAS No.	Typical %wt.	TPQ (pounds)
None			

California Proposition 65 List:

Chemical Name	CAS No.	Type of Toxicity
None		

SECTION 16: OTHER INFORMATION

The following sections contain revisions or new statements: 1-16.

Date of preparation: May 20,2019

Hazard Statement(s) and Risk Phrases Listed in: SECTION 2:/ SECTION 3:

Hazard Statement(s)

- H220: Extremely flammable gas.
- H280: Contains gas under pressure; may explode if heated.
- H225: Highly flammable liquid and vapour.
- H304: May be fatal if swallowed and enters airways.
- H315: Causes skin irritation.
- H336: May cause drowsiness or dizziness.
- H401: Toxic to aquatic life.
- H412: Harmful to aquatic life with long lasting effects.

Training advice: None.

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