

PLASTIC PROCESS EQUIPMENT, INC.
 8303 CORPORATE PARK DRIVE
 MACEDONIA, OHIO 44056

MATERIAL SAFETY DATA SHEET
 CHEM TREC (800) 424-9300 (24HR)

PRODUCT TRADE NAME: PTFE MOLD GREASE EFFECTIVE DATE: JANUARY 1 2008
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THIS MATERIAL SAFETY DATA SHEET CONTAINS ENVIRONMENTAL, HEALTH AND TOXICOLOGY INFORMATION FOR YOUR EMPLOYEES. PLEASE MAKE SURE THIS INFORMATION IS GIVEN TO THEM. IT ALSO CONTAINS INFORMATION TO HELP YOU MEET COMMUNITY RIGHT-TO-KNOW EMERGENCY RESPONSE REPORTING REQUIREMENTS UNDER SARA TITLE 111 AND MANY OTHER LAWS. IF YOU RESELL THIS PRODUCT, THIS MSDS MUST BE GIVEN TO THE BUYER OR THE INFORMATION INCORPORATED IN YOUR MSDS.

DOT HAZARDOUS CLASSIFICATION: NOT REGULATED GREASE OR OIL -N O S.NFPA
 HEALTH HAZARD: 0 FLAMMABILITY: 1 REACTIVITY: 0 PERSONAL PROTECTION: B

SECTION 01-HAZARDOUS INGREDIENTS

IF PRESENT, EARL, NTP AND OSHA CARCINOGENS AND CHEMICAL SUBJECT TO THIS REPORTING REQUIREMENTS OF SARA TITLE 111, SECTION 313 ARE IDENTIFIED IN THIS SECTION.

	CAS NUMBER	TLV	PEL	%
 (NON HAZARDOUS) COMPONENTS				
POLYTETRAFLUOROETHYLENE	9002-84-0			1 TO 5
 PROPRIETARY COMPONENTS				
	N J T S R N .			
	80100362-5019P			20 TO 90
	80100362-5004P			1 TO 10
	80100362-5014P			5 TO 10
	80100362-5049P			0.1 TO
1.0				
	80100362-5013P			20 TO 90
	80100362-5089P			1 TO 10
	80100362-5050P			1 TO 10
	80100362-5061P			20 TO 50

SECTION 02-PHYSICAL DATA

WATER SOLUBILITY INSOLUBLE	BOILING POINT, F [°] N/A
SP. GRAVITY 0.9	MELTING POINT, F [°] N/A
COLOR TAN	VOLATILE BY VOLUME % N/A
ODOR/APPEARANCE MILD ODOR, SEMI-SOLID	VAPOR PRESSURE @ 300°F. mm Hg ..ND
EVAPORATION RATE N/A	VAPOR DENSITY N/A

SECTION 03-FIRE AND EXPLOSION HAZARDS

FLASH POINT: (ASTM D92) C O C . <450°F UPPER FLAMMABLE LIMIT: N/D LOWER FLAMMABLE LIMIT: N/D

EXTINGUISHING MEDIA: DRY CHEMICAL, WATER FOG, FOAM, CARBON DIOXIDE
 SPECIAL FIRE FIGHTING PROCEDURES: TREAT AS OIL FIRE; USE SELF-CONTAINED BREATHING APPARATUS.

UNUSUAL FIRE & EXPLOSIVE HAZARDS: NONE

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SECTION 04-ENVIRONMENTAL AND DISPOSAL INFORMATION

ACTION TO BE TAKEN FOR SPILL/LEAKS: Stop flow, scrape, wipe, mop up, or absorb with diatomaceous earth or other inert material. Store in appropriate container for disposal.

DISPOSAL METHOD: Disposal should be in compliance with federal, state, and local laws.

SECTION 05-HEALTH HAZARD DATA

CARCINOGENS: No carcinogens present

ROUTE OF ENTRY: Ingestion

EFFECTS OF OVEREXPOSURE: May cause irritation to eyes and skin on sensitive individuals.

EMERGENCY FIRST AID PROCEDURES:

EYES: Flush with water for at least 15 minutes

SKIN: Wash with soap and water. See physician if irritation persists.

INHALATION: Remove to fresh air. See physician if irritation persists.

ORAL: Call a physician. Do not induce vomiting. Keep Warm.

ADDITIONAL: Prolonged or repeated contact may produce mild skin irritation and inflammation.

Personnel with pre-existing skin disorders should avoid contact.

SECTION 06-REACTIVITY DATA

STABILITY: Stable

INCOMPATIBILITY: Strong oxidizing agents,

POLYMERIZATION: Will not occur

THERMAL DECOMPOSITION: Carbon Monoxide, Carbon Dioxide, Trace Fluorine and Calcium Compounds

CONDITIONS TO AVOID: Welding

SECTION 07-SPECIAL PROTECTION INFORMATION

RESPIRATORY PROTECTION: Normally not needed

GLOVES PROTECTION: Neoprene or nitrile rubber gloves recommended.

EYE PROTECTION: Approved safety glasses or goggles

OTHER PROTECTION: Chemically resistant boots and apron recommended.

WORK HYGIENIC PRACTICES: Use standard methods

SECTION 08-SPECIAL PRECAUTIONS AND ADDITIONAL INFORMATION

Avoid storage near open flame or other sources of ignition. Spills may cause slippery floors. Proper footwear required. Remove contaminated clothing and launder before reuse. Wash hands with soap and water before eating, drinking or smoking. Discard contaminated leather gloves and shoes.

H-1 Rated by National Sanitation Foundation as safe for incidental food contact.

The above information is based on the data of which we are aware and believed to be correct as of the date hereof. Since the information contained herein may be applied under conditions beyond our control and with which we may be unfamiliar and since data made available subsequent to the date hereof may suggest modification of the information, we do not assume any responsibility for the results of its use. This information is furnished upon condition that the person receiving it shall make his/her own determination of the suitability of the material for his/her particular purpose.

May be used to comply with OSHA's Hazard Communication Standard 29 CFR 1910.1200. Standard must be consulted for specific requirements.

N/D - Not Determined _____ N/A - Not Applicable

< - Less Than _____ > - Greater Than