

ETHYLENE GLYCOL, INDUSTRIAL GRADE

SECTION 1: IDENTIFICATION

Product Name: ETHYLENE GLYCOL, INDUSTRIAL GRADE Part numbers EGF05, EFG055, EFG05R, EGF055R

Product Number: 000000000000005013

Internal ID: 4219

Chemical Family: Ethylene Glycols

CAS Number: 107-21-1

Chemical Name: 1,2-Ethanediol

Synonyms: All Grades includes: Antifreeze, High Purity, Industrial, Polyester Grade

Manufacturer

Equistar Chemicals, LP
One Houston Center, Suite 700
1221 McKinney St.
P.O. Box 2583
Houston Texas 77252-2583

Business Contact

Customer Service
888 777-0232
Product Safety
800 700-0946

Distributed by:
Plastic Process Equipment, Inc.
8303 Corporate Park Drive
Macedonia, OH 44056
1-800-321-0562

24 Hour Emergency Contact

CHEMTREC 800 424-9300
EQUISTAR 800-245-4532

SECTION 2 : COMPOSITION/INFORMATION ON INGREDIENTS

<u>Component Name</u>	<u>CAS #</u>	<u>EU Inventory</u>	<u>Concentration Wt.%*</u>		<u>Risk</u>	<u>Symbol</u>
1,2-Ethanediol	107-21-1	203-473-3	95.0	<= 100.0	R22	Xn
Diethylene glycol	111-46-6	203-872-2		<= 5.0	R22	Xn
Water	7732-18-5	231-791-2		<= 1.0	None	None

* Concentration of gaseous products or materials is given in Mole %

Compositions given are typical values not specifications.

SECTION 3: HAZARD IDENTIFICATION

Emergency Overview

This material is HAZARDOUS by OSHA Hazard Communication definition.

Signal Word

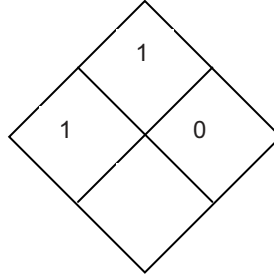
WARNING.

Hazards

Slightly combustible. Harmful or fatal if swallowed. Swallowing this material will result in serious health hazard, potentially leading to collapse and death. Ingestion may result in irritation of the mouth and digestive tract. May be irritating to the eyes, skin, and respiratory system.

ETHYLENE GLYCOL, INDUSTRIAL
GRADE

NFPA®



HMIS®

Health	*	2
Flammability		1
Reactivity		0

Physical State

Viscous liquid.

Color

Clear, colorless.

Odor

Slight sweet odor.

Odor Threshold

No Data Available.

Potential Health Effects**Routes of Exposure**

Eye Skin. Inhalation

Signs and Symptoms of Acute Exposure

See component summary.

- *1,2-Ethanediol 107-21-1*

Ingestion hazard. Ingestion may include inebriation, nausea and vomiting, metabolic acidosis, and CNS depression. Cardiopulmonary effects including tachycardia, hypertension, severe metabolic acidosis with hyperventilation, hypo•ia, congestive heart failure and adult respiratory distress syndrome, as well as, renal failure are also possible. May also produce a local irritation effect on the digestive system, and cause pain and bleeding. Irritation of the eyes and respiratory system. Effects of eye irritation are reversible. High aerosol concentrations may cause respiratory irritation. Mildly irritating to the skin but not a skin sensitizer. Not a skin absorption hazard.

- *Diethylene glycol 111-46-6*

This substance may cause effects on the central nervous system, liver and kidneys.

Skin

May be mildly irritating to the skin. Not a sensitizer. Not expected to be a skin absorption hazard.

Inhalation

High aerosol concentrations may cause respiratory irritation.

Eye

May cause mild eye irritation. Effects of eye irritation are reversible.

Ingestion

Ingestion may include inebriation, nausea and vomiting, metabolic acidosis, and CNS depression. Cardiopulmonary effects including tachycardia, hypertension, severe metabolic acidosis with hyperventilation, hypo•ia, congestive heart failure and

ETHYLENE GLYCOL, INDUSTRIAL GRADE

adult respiratory distress syndrome, as well as, renal failure are also possible. May also produce a local irritation effect on the digestive system, and cause pain and bleeding.

Chronic Health Effects

See component summary.

- *1,2-Ethanediol 107-21-1*

Repeated or prolonged exposure may result in kidney damage. May produce symptoms of central nervous system depression including headache, dizziness, nausea, euphoria, loss of equilibrium, drowsiness, visual disturbances, fatigue, unconsciousness and respiratory arrest.

- *Diethylene glycol 111-46-6*

No adverse chronic human health effects have been reported for this material.

Conditions Aggravated by Exposure

Exposure may aggravate one or more of the following medical conditions: Kidney disease. Skin contact may aggravate an existing dermatitis. May cause central nervous system depression.

SECTION 4: FIRST AID MEASURES

General

Take proper precautions to ensure your own health and safety before attempting rescue and providing first aid. For specific information refer to the Emergency Overview in Section 3 of this MSDS.

Skin

Remove contaminated clothing and wash skin with plenty of soap and water. Flush with lukewarm water for 15 minutes. If sticky, use waterless cleaner first. Seek medical attention if ill effect or irritation develops.

Inhalation

If overcome by exposure, remove victim to fresh air immediately. If breathing is difficult, give oxygen. Obtain medical attention if breathing difficulty persists.

Eye

Thoroughly flush the eyes with large amounts of clean low-pressure water for at least 15 minutes, occasionally lifting the upper and lower eyelids. If irritation persists, seek medical attention.

Ingestion

DO NOT induce vomiting. If vomiting does occur, have victim lean forward to reduce risk of aspiration. Obtain emergency room treatment immediately.

Note to Physician

Principal effects produced by Ethylene Glycols, especially by acute overexposure from swallowing the liquid, are kidney injury and metabolic acidosis. Treatment of metabolic acidosis, administration of ethanol, and hemodialysis may be indicated. Hemodialysis may be indicated for more complete elimination.

SECTION 5: FIRE FIGHTING MEASURES

Flammable Properties

Classification

OSHA/NFPA Class IIIA Combustible Liquid.

Flash Point:

116 °C (240.8 °F) PMCC

Auto-Ignition Temperature

ETHYLENE GLYCOL, INDUSTRIAL GRADE

398 °C (748.4 °F)

Lower Flammable Limit
3.2 vol%

Upper Flammable Limit
15.3 vol%

Extinguishing Media

Suitable: SMALL FIRE: Use dry chemicals, CO₂, water spray or alcohol-resistant foam. LARGE FIRE: Use water spray, water fog or alcohol-resistant foam.

Unsuitable: Even if material is water soluble, may not be practical to extinguish fire by water dilution.

Protection of Firefighters

Protective Equipment/Clothing: Wear an approved positive pressure self-contained breathing apparatus and firefighter turnout gear. Structural firefighters protective clothing will only provide limited protection.

Fire Fighting Guidance: Ethylene glycol mist in air is a moderate fire and explosion hazard. Individuals should perform only those fire-fighting procedures for which they have been trained. Fire fighters should wear self-contained breathing apparatus in the positive pressure mode with a full facepiece when there is a possibility of exposure to smoke, fumes or hazardous decomposition products. Cool tanks and containers exposed to fire with water. Cool containers with flooding quantities of water until well after fire is out.

Hazardous Combustion Products: Carbon oxides (CO, CO₂)

SECTION 6: ACCIDENTAL RELEASE MEASURES

Release Response

Eliminate all sources of ignition. All equipment used when handling this product must be grounded. Do not touch or walk through spilled material. Stop leak if you can do it without risk. Prevent entry into waterways, sewers, basements or confined areas. A vapor suppressing foam may be used to reduce vapors. Absorb or cover with dry earth, sand or other non-combustible material and transfer to containers. Use clean non-sparking tools to collect absorbed material. For large spills, dike and pump into properly labeled containers for reclamation or disposal. For small spills, soak up with absorbent material and place in properly labeled containers for disposal. Report spills or leaks to the proper regulatory authorities.

SECTION 7: HANDLING AND STORAGE

Handling

Avoid open heating or agitation that may generate vapors or mists. Do not handle near heat, sparks, or flame. Avoid contact with incompatible agents. Use only with adequate ventilation/personal protection. Avoid contact with eyes, skin and clothing. Do not enter storage area unless adequately ventilated. Metal containers involved in the transfer of this material should be grounded and bonded. Containers, even those that have been emptied, will retain product residue and vapor and should be handled as if they were full. Do not eat, drink or smoke in areas where this material is used.

Storage

Store containers in a cool, dry, ventilated, fire resistant area away from sources of ignition and incompatible materials. Ground all equipment containing this material. Keep container tightly closed and properly labeled.

SECTION 8: EXPOSURE CONTROLS AND PERSONAL PROTECTION

Engineering Controls

General room ventilation plus local exhaust at points of emission to maintain levels of airborne contaminants below exposure limits.

ETHYLENE GLYCOL, INDUSTRIAL GRADE

Personal Protection

Inhalation A respiratory protection program that meets OSHA's 29 CFR 1910.134 or ANSI Z88.2 requirements must be followed whenever workplace conditions warrant respirator use. Where unknown concentrations are encountered or during an emergency, use NIOSH approved supplied air respirators.

Skin Wear chemical resistant gloves such as rubber, neoprene or vinyl. Appropriate protective clothing should be worn to prevent skin contact. The equipment must be cleaned thoroughly after each use.

Eye Safety glasses are recommended for normal use. Use splash goggles when eye contact due to splashing or spraying liquid is possible.

Additional Remarks

Selection of appropriate personal protective equipment should be based on an evaluation of the performance characteristics of the protective equipment relative to the task(s) to be performed, conditions present, duration of use, and the hazards and/or potential hazards that may be encountered during use. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Use good personal hygiene practices. Wash hands before eating, drinking, smoking, or using toilet facilities. Promptly remove soiled clothing/wash thoroughly before reuse. Shower after work using plenty of soap and water.

Occupational Exposure Limits

Component Name	Source / Date	Value	Type	Notation
1,2-Ethanediol	US (ACGIH)	100 mg/m ³ Aerosol	CEILING	
	US (OSHA)	N/L		
Diethylene glycol	US (ACGIH)	N/L		
	US (OSHA)	N/L		

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Viscous liquid. Clear, colorless.

Odor: Slight sweet odor.

Odor Threshold: No Data Available.

pH: Not applicable.

Boiling Point/Boiling Range: 197.5 °C (387.5 °F)

Freezing Point/Melting Point: -13 °C (8.6 °F) Freezing Point. -15.6 °C (3.92 °F) Melting point.

Flash Point: 116 °C (240.8 °F) PMCC

Auto-ignition: 398 °C (748.4 °F)

Flammability: OSHA/NFPA Class IIIA Combustible Liquid.

Lower Flammable Limit: 3.2 vol%

Upper Flammable Limit: 15.3 vol%

Explosive Properties: No Data Available.

ETHYLENE GLYCOL, INDUSTRIAL GRADE

Oxidizing Properties: No Data Available.

Vapor Pressure: 0.05 mm Hg @ 20 °C (68 °F)

Evaporation Rate: No Data Available.

Relative Density: 1.1135 @ 20 °C (68 °F) (Water = 1)

Relative Vapor Density: 2.14 (Air = 1.0)

Viscosity: No Data Available.

Solubility (Water): soluble in all proportions.

Partition Coefficient (Kow): Log Kow = -1.36

Additional Physical and Chemical Properties: Hygroscopic.

SECTION 10: STABILITY AND REACTIVITY

Chemical Stability

The product is stable.

Conditions to Avoid

Heat, sparks, open flames and strong oxidizing conditions.

Substances to Avoid

Strong oxidizer. Strong acids. Permanganates. Peroxides. Dichromates. Reactive sodium compounds. Sulfur compounds. Alkali metals. Nitrates.

Decomposition Products

Carbon Monoxide and Carbon dioxide.

Hazardous Polymerization

Hazardous polymerization will not occur.

Reactions with Air and Water

Does not react with air or water.

SECTION 11: TOXICOLOGICAL INFORMATION

PRODUCT INFORMATION

Product Summary

Monoethylene glycol (ethylene glycol) has low acute toxicity in experimental animals following oral, inhalation, or dermal exposure. Accidental or intentional acute ingestions in humans, however, have caused poisoning and death. High aerosol concentrations may cause respiratory irritation. Ethylene glycol is not rapidly absorbed through skin. Repeated oral exposures of high doses may result in deposition of calcium oxalate crystals in the kidney resulting in kidney failure; however, human exposures at occupationally relevant concentrations are unlikely to cause this effect. Ethylene glycol is not expected to cause genotoxic, developmental, reproductive or carcinogenic effects in humans.

Other Information

ETHYLENE GLYCOL, INDUSTRIAL GRADE

Human acute toxicity has three recognized stages: Stage 1. (0.5 to 12 hours post ingestion) may include inebriation, nausea and vomiting, metabolic acidosis, and CNS depression. Stage 2. (12-24 hours) cardiopulmonary effects include tachycardia, hypertension, severe metabolic acidosis with hyperventilation, hypoxia, congestive heart failure and adult respiratory distress syndrome. Stage 3. (24-72 hours) renal failure. Ethylene glycol may also produce a local irritation effect on the digestive system, and cause pain and bleeding.

COMPONENT INFORMATION

- 1,2-Ethanediol 107-21-1

Acute Toxicity - Lethal Doses

LD50 (Oral) Rat 5890 - 13,400 MG/KG BWT

NOAEL Rabbit > 3549 MG/KG BWT (SKIN)

Irritation

Skin May be irritating to the skin. Not expected to be a sensitizer. No significant signs or symptoms indicative of any health hazard are expected to occur as a result of skin absorption exposure.

Eye May cause minor eye irritation. Effects of eye irritation are reversible.

Sensitization

Not expected to be a sensitizer.

Target Organ Effects

Central nervous system effects. Blood (metabolic acidosis). Respiratory system. Cardiovascular system. Kidneys.

Repeated Dose Toxicity

If exposures are sufficiently high to cause accumulation of calcium oxalate crystals, kidney pathology may occur. In male rats, crystal nephropathy has been seen after dietary administration of 500 mg/kg/day bwt for 16 weeks, whereas no effects were seen in rats that ingested 200 mg/kg/day bwt for 2 years or in several animal species that inhaled 12 mg/m³ for 3 months. Human exposures at occupational relevant concentrations are unlikely to cause crystal nephropathy.

Reproductive Effects

No evidence of adverse effects on reproductive organs or fertility in rats and rabbits have occurred from ethylene glycol exposure. Mice exposed to doses considerably higher than those associated with developmental effects or kidney effects in rats exhibited reduced number of litters and smaller litters. No reproductive effects expected from human exposures.

Developmental Effects

Doses of ethylene glycol that result in high levels of the metabolite glycolic acid induce developmental/teratogenic effects in rats and mice, although at doses greater than those associated with kidney effects in rats. Human exposure is not expected to generate sufficient levels of glycolic acid; therefore, no developmental effects are expected in humans.

Genetic Toxicity

Negative for genotoxicity both in vitro and in vivo tests.

Carcinogenicity

Ethylene glycol was not carcinogenic in two year studies in rats and mice. This material is not classified as a carcinogen. Not listed by IARC, NTP, or OSHA.

Other Information

ETHYLENE GLYCOL, INDUSTRIAL GRADE

Human acute toxicity has three recognized stages: Stage 1. (0.5 to 12 hours post ingestion) may include inebriation, nausea and vomiting, metabolic acidosis, and CNS depression. Stage 2. (12-24 hours) cardiopulmonary effects include tachycardia, hypertension, severe metabolic acidosis with hyperventilation, hypoxia, congestive heart failure and adult respiratory distress syndrome. Stage 3. (24-72 hours) renal failure. Ethylene glycol may also produce a local irritation effect on the digestive system, and cause pain and bleeding.

- *Diethylene glycol* 111-46-6

Acute Toxicity - Lethal Doses

<u>LD50 (Oral)</u>	Rat	12,600 MG/KG BWT
	Mouse	23,700 MG/KG BWT

<u>LD50 (Skin)</u>	Rabbit	11,900 MG/KG
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Acute Toxicity - Effects

Inhalation May produce symptoms of central nervous system depression including headache, dizziness, nausea, loss of sense of balance, drowsiness, visual disturbances, unconsciousness and sense of balance, drowsiness, visual disturbances, unconsciousness and death.

Repeated Dose Toxicity

Diethylene glycol given to rats in the diet for two years caused bladder stones, tumors, and kidney and liver damage. These effects were probably due to contaminating ethylene glycol, and the bladder stones were formed from oxalate crystals.

Reproductive Effects

There are conflicting results in the literature about the reproductive effects of diethylene glycol in animals. It did not affect reproduction when given orally to rats, but another report stated that it may have affected either male or female fertility or both, because no pregnancies occurred when both sexes were exposed orally. Diethylene glycol had no effect on fertility at a level of 2.5% in the drinking water of mice. However, another preliminary study in mice concluded that it may be a suspect reproductive hazard.

Carcinogenicity

Not listed by IARC, NTP, or OSHA. No evidence for carcinogenicity was found with a chronic skin-painting study in mice. The absence of a direct chemical carcinogenic effect accords with the results in vitro genotoxicity studies which shows that it does not produce mutagenic or clastogenic effects.

- *Water* 7732-18-5

Repeated Dose Toxicity

No known chronic health effects.

SECTION 12: ECOLOGICAL INFORMATION

PRODUCT INFORMATION

Ecotoxicity

This material is expected to be non-hazardous to aquatic species. See component summary. Terrestrial plant and avian NOEC (No Observed Effect Concentration) data are available upon request.

Environmental Fate and Pathway

Mobile in soil. Not expected to volatilize from surface waters or soils. Not likely to adsorb to suspended solids and sediment in water. Environmental half-life of 0.35 to 24 days in soil, air, surface and ground water. Not expected to undergo hydrolysis. Undergoes photooxidation with hydroxyl radicals in air with a half-life of 8.3 to 83 hours.

Persistence and Degradability



ETHYLENE GLYCOL, INDUSTRIAL GRADE

Biodegradation: Biodegradable under aerobic conditions. See component summary.

Bioaccumulation: This material is not expected to bioaccumulate. See component summary.

COMPONENT INFORMATION

- 1,2-Ethanediol 107-21-1

Ecotoxicity

Terrestrial plant and avian NOEC (No Observed Effect Concentration) data are available upon request.

Acute toxicity to fish

LC50 / 96 HOUR rainbow trout. 22,810 mg/l

LC50 / 96 HOUR fathead minnow 49,000 mg/l

Summary: This material is not classified as harmful or toxic to fish.

Acute toxicity to aquatic invertebrates

EC50 / 48 HOUR Daphnia magna. 41,000 mg/l

EC50 / 48 HOUR daphnia 10,000 mg/l

Summary: This material is not classified as harmful or toxic to invertebrates.

Toxicity to aquatic plants

Toxicity Threshold / 7 DAY blue green algae. 2,000 mg/l

Summary: This material is not classified as harmful or toxic to algae or higher aquatic plants.

Toxicity to microorganisms

Toxicity Threshold / 16 HOUR bacteria. > 10,000 mg/l

Chronic toxicity to fish

LC50 / 12 DAY rainbow trout. 20,403 mg/l

Chronic toxicity to aquatic invertebrates

LC50 / 7 DAY daphnia 30,461 mg/l

Environmental Fate and Pathway

Mobile in soil. Not expected to volatilize from surface waters or soils. Not likely to adsorb to suspended solids and sediment in water. Environmental half-life of 0.35 to 24 days in soil, air, surface and ground water. Not expected to undergo hydrolysis. Undergoes photooxidation with hydroxyl radicals in air with a half-life of 8.3 to 83 hours.

Persistence and Degradability

Biodegradation: Reported biodegradation studies show ethylene glycol with 97% biodegradation after 20 days, and 96% biodegradation after 28 days. Biodegradable under aerobic conditions.

Bioaccumulation: BCF = 0.21 - 0.61 (crawfish) BCF = 10.0 (fish) This material is not expected to bioaccumulate.

- Diethylene glycol 111-46-6

ETHYLENE GLYCOL, INDUSTRIAL GRADE

Ecotoxicity

Diethylene glycol (DEG) is highly soluble in water. Laboratory tests indicate that DEG is not significantly toxic to fish or aquatic invertebrates. While there is no wildlife toxicity data available on DEG, laboratory tests on rats would indicate that it should not be highly toxic to mammals.

Environmental Fate and Pathway

This material is volatile and water soluble. It is not expected to adsorb onto soils or sediments. Expected to have high mobility in soils. This material is expected to exist solely as a vapor in the ambient atmosphere. Vapor-phase is degraded in the atmosphere by reaction with photochemically produced hydroxyl radicals. Particulate-phase of this material may be physically removed from the air by wet and dry deposition. This material is not expected to persist in the environment.

Persistence and Degradability

Stability in Water: Diethylene glycol (DEG) is highly soluble in water.

Biodegradation: This material is expected to be readily biodegradable.

Bioaccumulation: BCF < 1.0 This material is not expected to bioaccumulate.

- *Water 7732-18-5*

Ecotoxicity

Not Applicable.

Environmental Fate and Pathway

Not Applicable.

SECTION 13: DISPOSAL CONSIDERATIONS

Dispose of all waste and contaminated equipment in accordance with all applicable federal, state and local health and environmental regulations. Recovery and reuse, rather than disposal, should be the ultimate goal of handling efforts. The materials resulting from clean-up operations may be hazardous wastes and therefore, subject to specific regulations. Comply with federal, state, or local regulations for disposal.

SECTION 14: TRANSPORT INFORMATION

Special Requirements

If you reformulate or further process this material, you should consider re-evaluation of the regulatory status of the components listed in the composition section of this sheet, based on final composition of your product.

Proper Shipping Name Environmentally hazardous substance, liquid, n.o.s. (ETHYLENE GLYCOL)

RQ ETHYLENE GLYCOL

ID No. UN3082

Hazard Class 9

PG III

SECTION 15: REGULATORY INFORMATION

ETHYLENE GLYCOL, INDUSTRIAL GRADE

Regulatory Status

Country	Inventory		
Australia	AICS	X	X = All components are included or are otherwise exempt from inclusion on this inventory. C = Contact Lyondell/Equistar by e-mail at product.safety@lyondell.com or product.safety@equistarchem.com for additional information.
Canada	DSL	X	
Canada	NDSL		
China	IECS	X	
European Union	EINECS	X	
European Union	ELINCS		
European Union	NLP		
Japan	ENCS	X	
Korea	ECL	X	
Philippines	PICCS	X	
United States	TSCA	X	

If identified components of this product are listed under the TSCA 12(b) Export Notification rule, they will be listed below.

SARA 302/304

This material contains a component(s) with known CAS numbers classified as hazardous substances subject to the reporting of CERCLA (40 CFR 302) and/or to the release reporting requirements of SARA (Section 302) based on reportable quantities (RQs).

<u>Component</u>	<u>RQ</u>
Ethylene glycol / CAS# 107-21-1	5,000 lbs

SARA 311/312

Based upon available information, this material is classified as the following health and/or physical hazards according to Section 311 & 312:

- Immediate (Acute) Health Hazard.
- Delayed (Chronic) Health Hazard.

SARA 313

This material contains the following chemicals with known CAS numbers subject to the reporting requirements of SARA Title III, Section 313 and 40 CFR 372:

<u>Component</u>	<u>Reporting Threshold</u>
Ethylene glycol / CAS# 107-21-1	1.0%

State Reporting

This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins under California Proposition 65 at levels which would be subject to the proposition.

SECTION 16: OTHER INFORMATION

Latest Revision(s)

Conversion to SAP template. Revised Section(s): 3 11 12 15 Date of Revision: February 19 2004

DISCLAIMER OF RESPONSIBILITY

ETHYLENE GLYCOL, INDUSTRIAL GRADE

The information on this MSDS was obtained from sources which we believe are reliable. However, the information is provided without any warranty, expressed or implied, regarding its correctness. Some information presented and conclusions drawn herein are from sources other than direct test data on the substance itself. The conditions or methods of handling, storage, use and disposal of the product are beyond our control and may be beyond our knowledge. For this and other reasons, we do not assume responsibility and expressly disclaim liability for loss, damage, or expense arising out of or in any way connected with handling, storage, use, or disposal of this product. If the product is used as a component in another product, this MSDS information may not be applicable.

Numerical Data Presentation

The presentation of numerical data, such as that used for physical and chemical properties and toxicological values, is expressed using a comma (,) to separate digits into groups of three and a period (.) as the decimal marker. For example, 1,234.56 mg/kg = 1 234,56 mg/kg

Language Translations

The information presented in this document has been translated from English by a vendor Lyondell believes to be reliable. Lyondell and its vendor have made a good-faith effort to verify the accuracy of the translation, but assume no responsibility for any errors that may have occurred. Please refer to our web sites (www.lyondell.com and www.equistarchem.com) for the original document written in English.

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