



INJECTION MACHINE SHOTS PER HOUR

(BASED ON SECONDS PER CYCLE)

Seconds Per Cycle	Shots Per Hour	Seconds Per Cycle	Shots Per Hour	Seconds Per Cycle	Shots Per Hour	Seconds Per Cycle	Shots Per Hour
1	3600.0	31	116.1	61	59.0	91	39.6
2	1800.0	32	112.5	62	58.1	92	39.1
3	1200.0	33	109.1	63	57.1	93	38.7
4	900.0	34	105.9	64	56.3	94	38.3
5	720.0	35	102.9	65	55.4	95	37.9
6	600.0	36	100.0	66	54.5	96	37.5
7	514.3	37	97.3	67	53.7	97	37.1
8	450.0	38	94.7	68	52.9	98	36.7
9	400.0	39	92.3	69	52.2	99	36.4
10	360.0	40	90.0	70	51.4	100	36.0
11	327.3	41	87.8	71	50.7	101	35.6
12	300.0	42	85.7	72	50.0	102	35.3
13	276.9	43	83.7	73	49.3	103	35.0
14	257.1	44	81.8	74	48.6	104	34.6
15	240.0	45	80.0	75	48.0	105	34.3
16	225.0	46	78.3	76	47.4	106	34.0
17	211.8	47	76.6	77	46.8	107	33.6
18	200.0	48	75.0	78	46.2	108	33.3
19	189.5	49	73.5	79	45.6	109	33.0
20	180.0	50	72.0	80	45.0	110	32.7
21	171.4	51	70.6	81	44.4	111	32.4
22	163.6	52	69.2	82	43.9	112	32.1
23	156.5	53	67.9	83	43.4	113	31.9
24	150.0	54	66.7	84	42.9	114	31.6
25	144.0	55	65.5	85	42.4	115	31.3
26	138.5	56	64.3	86	41.9	116	31.0
27	133.3	57	63.2	87	41.4	117	30.8
28	128.6	58	62.1	88	40.9	118	30.5
29	124.1	59	61.0	89	40.4	119	30.3
30	120.0	60	60.0	90	40.0	120	30.0

GRAMS INTO OUNCES CONVERSION CHART

GRAMS	OUNCES	GRAMS	OUNCES	GRAMS	OUNCES	GRAMS	OUNCES	GRAMS	OUNCES
1	0.0353	21	0.7408	41	1.4462	61	2.1517	81	2.8572
2	0.0705	22	0.7760	42	1.4815	62	2.1870	82	2.8925
3	0.1058	23	0.8113	43	1.5168	63	2.2223	83	2.9277
4	0.1411	24	0.8466	44	1.5521	64	2.2575	84	2.9630
5	0.1764	25	0.8818	45	1.5873	65	2.2928	85	2.9983
6	0.2116	26	0.9171	46	1.6226	66	2.3281	86	3.0336
7	0.2469	27	0.9524	47	1.6579	67	2.3634	87	3.0688
8	0.2822	28	0.9877	48	1.6932	68	2.3986	88	3.1041
9	0.3175	29	1.0229	49	1.7284	69	2.4339	89	3.1394
10	0.3527	30	1.0582	50	1.7637	70	2.4692	90	3.1747
11	0.3880	31	1.0935	51	1.7990	71	2.5045	91	3.2099
12	0.4233	32	1.1288	52	1.8342	72	2.5397	92	3.2452
13	0.4586	33	1.1640	53	1.8695	73	2.5750	93	3.2805
14	0.4938	34	1.1993	54	1.9048	74	2.6103	94	3.3158
15	0.5291	35	1.2346	55	1.9401	75	2.6455	95	3.3510
16	0.5644	36	1.2699	56	1.9753	76	2.6808	96	3.3863
17	0.5997	37	1.3051	57	2.0106	77	2.7161	97	3.4216
18	0.6349	38	1.3404	58	2.0459	78	2.7514	98	3.4568
19	0.6702	39	1.3757	59	2.0812	79	2.7866	99	3.4921
20	0.7055	40	1.4110	60	2.1164	80	2.8219	100	3.5274

(28.34952 Grams = 1 Ounce)

(453.5924 Grams = 1 Pound)



PLASTIC PROCESS EQUIPMENT, INC.

8303 CORPORATE PARK DRIVE
MACEDONIA, OHIO 44056-2300
216-367-7000 • FAX: 216-367-7022
TOLL FREE: 800-321-0562

6385 MONTESSOURI STREET
LAS VEGAS, NEVADA 89113-1186
702-433-6385 • FAX: 702-433-6388
TOLL FREE: 800-258-8877

www.ppe.com

e-mail: sales@ppe.com

Toll Free: USA, Canada & Mexico

800-362-0706

Order Fax: 800-223-8305