



HEATER BAND WIRING

2 PIECE HEATER BANDS



120 VOLTS PER HALF

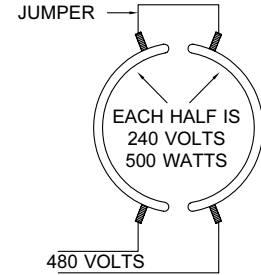
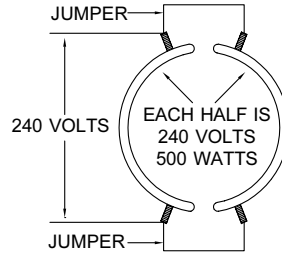
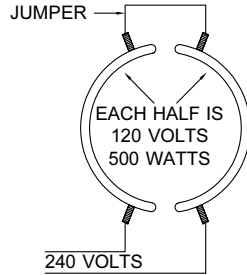
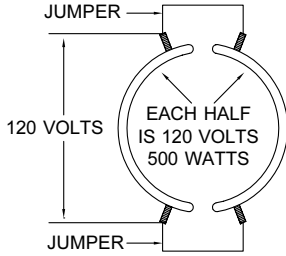
2 PIECE BAND RATED 240 VOLTS 1,000 WATTS. EACH HALF IS 120 VOLTS 500 WATTS. WIRE EACH HALF IN PARALLEL.

2 PIECE BAND RATED 240 VOLTS 1,000 WATTS. EACH HALF IS 120 VOLTS 500 WATTS. WIRE EACH HALF IN SERIES.

240 VOLTS PER HALF

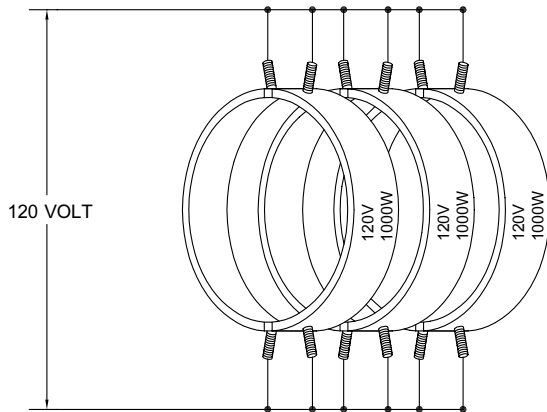
2 PIECE BAND RATED 480 VOLTS 1,000 WATTS. EACH HALF IS 240 VOLTS 500 WATTS. WIRE EACH HALF IN PARALLEL.

2 PIECE BAND RATED 480 VOLTS 1,000 WATTS. EACH HALF IS 240 VOLTS 500 WATTS. WIRE EACH HALF IN SERIES.



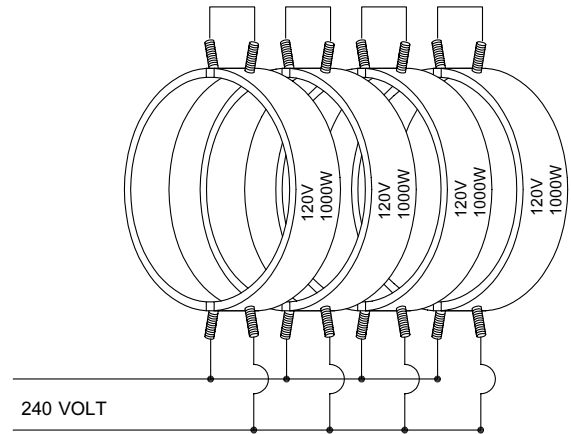
PARALLEL WIRING:

120 VOLT PER HALF WIRED 120 VOLT

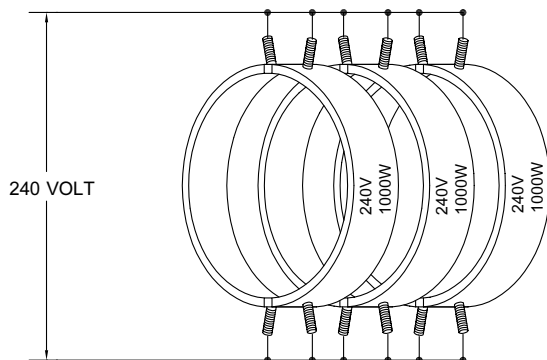


SERIES WIRING:

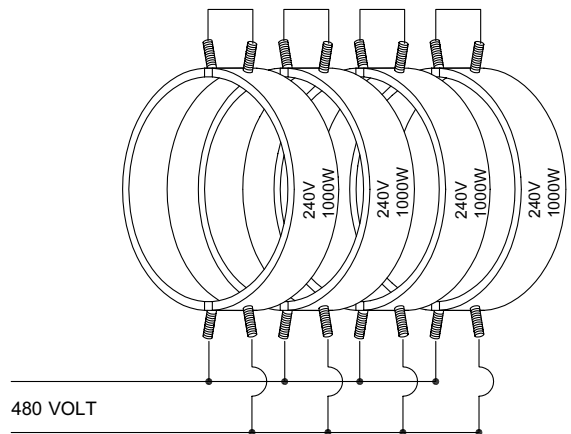
120 VOLT PER HALF WIRED 240 VOLT



240 VOLT PER HALF WIRED 240 VOLT



240 VOLT PER HALF WIRED 480 VOLT



CAUTION: START-UP

Due to moisture contained especially in new heater bands we suggest using a soft start program. This allows the moisture to dissipate gradually limiting ground fault current to a reduced value.

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PLASTIC PROCESS EQUIPMENT, INC.

6385 Montessouri Street, Las Vegas, Nevada 89113
702-433-6385 • 800-258-8877 • Fax: 702-433-6388

11218 Challenger Avenue, Odessa, Florida 33556
727-834-8888 • 800-282-6783 • Fax: 727-834-8873

8303 CORPORATE PARK DRIVE, MACEDONIA (Cleveland), OHIO 44056, USA

216-367-7000 • Toll Free: 800-321-0562 • Fax: 216-367-7022 • Order Fax: 800-223-8305

www.ppe.com • e-mail: sales@ppe.com

Toll Free: USA, Canada & Mexico
800-362-0706