



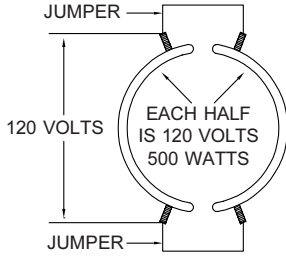
HEATER BAND WIRING

2 PIECE HEATER BANDS

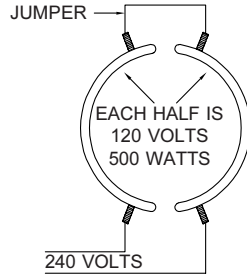


120 VOLTS PER HALF

2 PIECE BAND RATED 240 VOLTS 1,000 WATTS. EACH HALF IS 120 VOLTS 500 WATTS. WIRE EACH HALF IN PARALLEL.

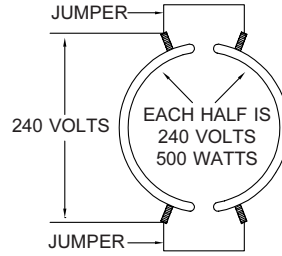


2 PIECE BAND RATED 240 VOLTS 1,000 WATTS. EACH HALF IS 120 VOLTS 500 WATTS. WIRE EACH HALF IN SERIES.

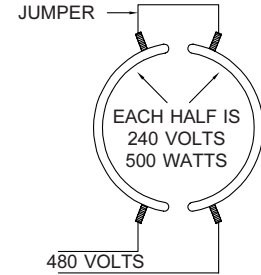


240 VOLTS PER HALF

2 PIECE BAND RATED 480 VOLTS 1,000 WATTS. EACH HALF IS 240 VOLTS 500 WATTS. WIRE EACH HALF IN PARALLEL.

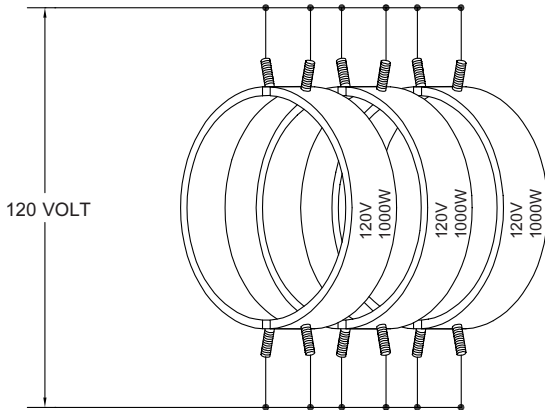


2 PIECE BAND RATED 480 VOLTS 1,000 WATTS. EACH HALF IS 240 VOLTS 500 WATTS. WIRE EACH HALF IN SERIES.



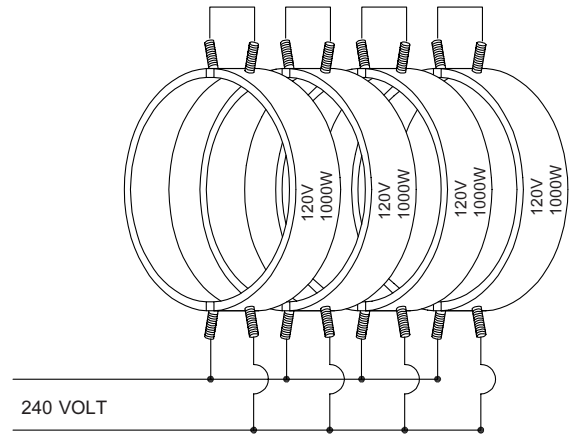
PARALLEL WIRING:

120 VOLT PER HALF WIRED 120 VOLT

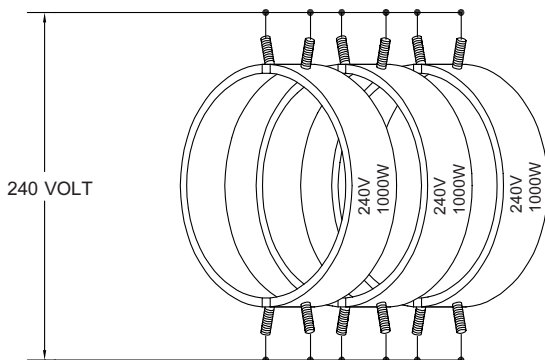


SERIES WIRING:

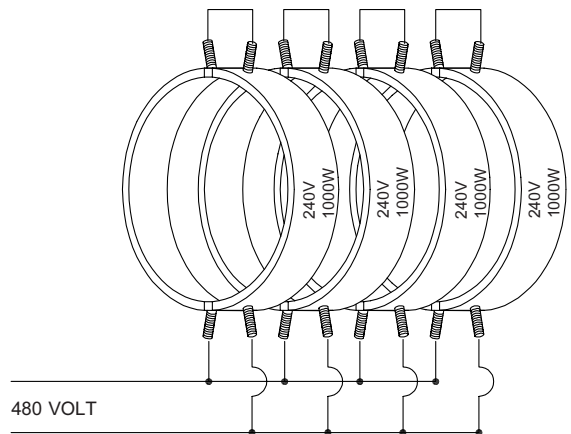
120 VOLT PER HALF WIRED 240 VOLT



240 VOLT PER HALF WIRED 240 VOLT



240 VOLT PER HALF WIRED 480 VOLT



CAUTION: START-UP

Due to moisture contained especially in new heater bands we suggest using a soft start program. This allows the moisture to dissipate gradually limiting ground fault current to a reduced value.

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