



# QUICKBOND INSTANT GLUES

## CYANOACRYLATE ADHESIVES (CA)

### 3 TYPES AVAILABLE

# SUPERGLUE



#### PG2010 GLUE

- Metal to metal bonding
- 3 gm container
- General bonding
- Medium viscosity
- Methyl grades

#### PG2014 GLUE

- All other bonding
- 28 gm container
- Ideal for hard to bond plastics - vinyl, EPDM, urethane
- Moderate viscosity
- Ethyl grade

#### PG2999 GLUE

- For use on rubber, metal, and plastics
- 20 gm container
- Non-migrating gel
- General purpose
- Maximum gap fill
- Thixotropic gel

#### – APPLICATIONS –

- Strain gauge test equipment
- Tacking metal parts for machining operations
- Gauge pins and bars, tool post mechanisms
- Supplementing the fasteners of riveted or stacked metal assemblies
- Mounting small metal gears, wheels and capstans
- Supplement press fits

#### – APPLICATIONS FOR PG2014 & PG2999 –

- Plastic & metal combinations
- Electronic components
- Toys and sporting goods
- Components of cosmetic packaging
- Speaker sub assembly
- Coil termination
- Attachment of rubber feet, grommets, and bumpers
- Permanent locking of plastic fasteners
- Attachment of weather stripping and air seals

PART NO.	- NEW	PG2010 (Old # PG110)	PG2014 (Old # PG123)	PG2999 (Old # PG127)
SIZE		3 Grams	28 Grams	20 Grams
COLOR		Clear	Clear	Clear
GAP FILL		.005"	.006"	.010"
VISCOSITY cP		80	110	GEL*
TENSILE SHEAR STRENGTH PSI †		2,500	2,500	2,500
CURE SPEEDS**				
FIXTURE (SECONDS)		20-40	30-40	50-70
FULL (HOURS)		24	24	24
SPECIFIC GRAVITY		1.09	1.05	1.05
TEMPERATURE RANGE		-65°F to 180°F	-65°F to 180°F	-65°F to 180°F
QUANTITY PRICES	1-4	\$1.20 ea.	\$7.10 ea.	\$8.50 ea.
	5+	\$1.10 ea.	\$6.45 ea.	\$7.95 ea.

### ISO 9001

MANUFACTURED IN A QUALITY SYSTEM CERTIFIED FACILITY.

† Measures on grit-blasted coupons.

\* Thixotropic gel.

\*\*Varies with substrates.

NOTE: For longer shelf life, keep glue refrigerated.



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