

THREAD LOCK SEALANTS & ADHESIVES FOUR TYPES

MEDIUM HOLDING STRENGTH

For General Applications



- FEATURES -

- Meets the requirements for 75% of all fasteners.
- · Non-migrating.
- 100% active anaerobic material that cures quickly.
- Easy assembly line applications.
- Resists vibration, shock, solvents, lubricants, etc.
- 50 ml bottle. (1.69 oz)

– APPLICATIONS –

- Hydraulic and pneumatic system bolts
- Gear box bolts
- Bearing cover cap screw
- Drive shaft fasteners
- Conveyor roller bolts
- Counter sunk screws
- · Machine tool access bolts

HEAVY DUTY HOLDING STRENGTH

Grade 8 Bolts





- FEATURES -

- Designed to yield 30% higher breaking torque.
- For heavy duty fasteners with poor tolerance under heavy stress and/or shock vibration levels.
- · Non-migrating.
- Seals against penetration and leakage of most lubricants and solvents.
- 50 ml bottle. (1.69 oz)

- APPLICATIONS -

- Grade 8 & Grade 5 high strength bolts
- Heavy equipment studs
- Robots & mold sweeps
- Vibrating tools and equipment

– FEATURES –

- Does not require disassembly of threaded fasteners. Simply apply to exposed threads and it will wick around unexposed threads.
- · Brush application.
- Porosity sealing.
- Used to seal pores of pinhole porosity in welded seams, tanks, castings, metal parts.
- 50 ml bottle. (1.69 oz)

- APPLICATIONS -

- All applications that require a thread locking sealant but disassembly isn't possible.
 Sealant will wick between threaded parts.
- Calibration and adjustment screws

THREADLESS-LOCK

For Locking Cylinders and Other Non-threaded Parts.



- FEATURES -

- Low viscosity.
- Quick cure time.
- Providing 100% contact of mating surfaces.
- Free-flowing.
- Excellent resistance to corrosion and solvents.
- 50 ml bottle. (1.69 oz)

- APPLICATIONS -

- Non-threaded part locking
- Pins and bushings
- · Keyways, press fits
- Knobs on shafts
- · Oil impregnated bushings
- · Gears, pulleys, fans
- · Rotors to shafts



★ NOTE: Container is larger than contents to allow for air space!

PRICES EACH TORQUE † IN LBS. CURE SPEEDS @ 75°F PART VISCOSITY **GAP TEMPERATURE** SIZE **COLOR** THIXOTROPIC NO. **FILL RANGE** cР **BREAKING PREVAILING FIXTURE FULL** 1-4 5+ 7242 50ml Blue \$13.05 \$12.55 1,000 YES .007" 100 50 20 minutes 24 hours -75°F to 300°F 7262 50ml Red \$13.05 \$12.55 2,500 YES .010" 170 150 5 minutes 24 hours -75°F to 300°F 7290 50_ml Green \$13.05 \$12.55 15 NO .003" 90 350 3 minutes 24 hours -75°F to 300°F 7609 50ml \$13.05 \$12.55 160 N/A .005" Shear Strength PSI 3,000* -75°F to 400°F Green 8 minutes 24 hours

† Torque values measured using a 3/8-16 phosphate steel nuts and bolts.

^{*} Values measured using 1/2" diameter degreased steel pins and collars per MIL-2-46082B.



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