



# THREAD LOCK SEALANTS & ADHESIVES

## FOUR TYPES

**MEDIUM HOLDING STRENGTH**  
For General Applications

#7242  
Blue



– FEATURES –

- Meets the requirements for 75% of all fasteners.
- Non-migrating.
- 100% active anaerobic material that cures quickly.
- Easy assembly line applications.
- Resists vibration, shock, solvents, lubricants, etc.
- 50 ml bottle. (1.69 oz)

– APPLICATIONS –

- Hydraulic and pneumatic system bolts
- Gear box bolts
- Bearing cover cap screw
- Drive shaft fasteners
- Conveyor roller bolts
- Counter sunk screws
- Machine tool access bolts

**HEAVY DUTY HOLDING STRENGTH**  
Grade 8 Bolts

#7262  
Red



– FEATURES –

- Designed to yield 30% higher breaking torque.
- For heavy duty fasteners with poor tolerance under heavy stress and/or shock vibration levels.
- Non-migrating.
- Seals against penetration and leakage of most lubricants and solvents.
- 50 ml bottle. (1.69 oz)

– APPLICATIONS –

- Grade 8 & Grade 5 high strength bolts
- Heavy equipment studs
- Robots & mold sweeps
- Vibrating tools and equipment

**MEDIUM-HIGH HOLDING STRENGTH**  
For Use on Pre-Assembled Fasteners

#7290  
Green



– FEATURES –

- Does not require disassembly of threaded fasteners. Simply apply to exposed threads and it will wick around unexposed threads.
- Brush application.
- Porosity sealing.
- Used to seal pores of pinhole porosity in welded seams, tanks, castings, metal parts.
- 50 ml bottle. (1.69 oz)

– APPLICATIONS –

- All applications that require a thread locking sealant but disassembly isn't possible. Sealant will wick between threaded parts.
- Calibration and adjustment screws

**THREADLESS-LOCK**  
For Locking Cylinders and Other Non-threaded Parts.

#7609  
Green



– FEATURES –

- Low viscosity.
- Quick cure time.
- Providing 100% contact of mating surfaces.
- Free-flowing.
- Excellent resistance to corrosion and solvents.
- 50 ml bottle. (1.69 oz)

– APPLICATIONS –

- Non-threaded part locking
- Pins and bushings
- Keyways, press fits
- Knobs on shafts
- Oil impregnated bushings
- Gears, pulleys, fans
- Rotors to shafts



★ NOTE: Container is larger than contents to allow for air space!

| PART NO. | ★ SIZE | COLOR | PRICES EACH |         | VISCOSITY cP | THIXOTROPIC | GAP FILL | TORQUE † IN LBS.          |            | CURE SPEEDS @ 75°F |          | TEMPERATURE RANGE |
|----------|--------|-------|-------------|---------|--------------|-------------|----------|---------------------------|------------|--------------------|----------|-------------------|
|          |        |       | 1-4         | 5+      |              |             |          | BREAKING                  | PREVAILING | FIXTURE            | FULL     |                   |
| 7242     | 50ml   | Blue  | \$18.00     | \$17.25 | 1,000        | YES         | .007"    | 100                       | 50         | 20 minutes         | 24 hours | -75°F to 300°F    |
| 7262     | 50ml   | Red   | \$18.00     | \$17.25 | 2,500        | YES         | .010"    | 170                       | 150        | 5 minutes          | 24 hours | -75°F to 300°F    |
| 7290     | 50ml   | Green | \$18.00     | \$17.25 | 15           | NO          | .003"    | 90                        | 350        | 3 minutes          | 24 hours | -75°F to 300°F    |
| 7609     | 50ml   | Green | \$18.00     | \$17.25 | 160          | N/A         | .005"    | Shear Strength PSI 3,000* |            | 8 minutes          | 24 hours | -75°F to 400°F    |

† Torque values measured using a 3/8-16 phosphate steel nuts and bolts.

\* Values measured using 1/2" diameter degreased steel pins and collars per MIL-2-46082B.

**ISO 9001**

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