

CARNAUBA WAX PAINTABLE

MOLD RELEASE #CW-165

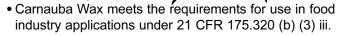




IDEAL FOR APPLICATIONS THAT REQUIRE A DRY WAX POWDER SPRAY.

SPECIFICATIONS:

- 16 oz. volume, 16 oz. fill weight
- Higher concentration
- · Handy can size
- Paintable
- Plastic fan spray valve
- Lubricates ejector pins



FORMULA:

PPE Carnauba Wax Spray CW-165 is a special blend of pure Carnauba Wax suspended in solvents suitable for aerosol packaging. It is an ideal release agent for injection molding, casting or encapsulating thermosets, epoxies and phenolics. It is also widely used in the electronics industry in the manufacturing of semiconductors, capacitors, resistors, transformers, connectors, etc. Our aerosol system dispenses a fine mist on your mold surfaces which allows an excellent release coating. Carnauba is an excellent alternative to silicones or fluoropolymer type releases.

NEW LOWER PRICE

MANUFACTURED IN A QUALITY SYSTEM CERTIFIED FACILITY.

SPRAY NO. CW-165

QUANTITY	PRICES	
	PER DOZ.	PER CAN
1-11 CANS	_	\$5.90
1-3 DOZ.	\$67.20	5.60
4-11 DOZ.	63.60	5.30
12+ DOZ.	60.00	5.00



CARNAUBA WAX

MOLD RELEASE BLOCK OR POWDER

AN EXCELLENT MOLD SURFACE RELEASE AGENT

MOLD WAXING PROCEDURE

- 1) Make sure the mold is clean and free of plastic.
- 2) Bring mold up to within 25°F of molding temperature. All mold surfaces should be within 5°F of each other. You can use a surface pyrometer to check this temperature.
- 3) Wax the mold with carnauba wax. Wax all surfaces of the mold, including ejection pins.
- 4) Bring the mold up to the correct temperature for molding.
- 5) Run at least four shots, waxing the mold after each shot or until the parts release easily from the mold.



19 oz. Wax Block

Part No. 90017 \$25.50 ea.

REFINED BLEACHED CARNAUBA #3 POWDER

SPECIFICATIONS-POWDER CARNAUBA

Melt Point: 181.5°F/83°C Flash Point: 590°F/310°C

Color: Yellow

Meets FDA regulations under 21 CFR 175.320 (b) (3) iii and

is CTFA Listed.

Saponification Value: 78-88 (the process to convert

glycerylesters to soap)

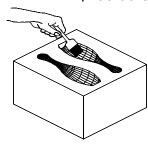


Dip paintbrush into the powdered carnauba wax and paint all mold surfaces or dust it on with a clean rag or bellows.

5 lb. Box Part No. 90016\$41.00 ea. 55 lb. Fiber Drum Part No. 90018CB \$405.00 ea.

> **IDEAL FOR** THERMOSET **MOLDING**

CLEAN - SAFE - DRY REQUIRES NO SOLVENTS





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