



# PLATEN THREAD HOLE SAVER INSERTS

## FOR FAST REPAIR OF WORN OR DAMAGED PLATEN THREADS

### FOR EASY FAST TEMPORARY REPAIR OF MOST PLATEN HOLE THREADS

PPE Repair Inserts are not hardened and can easily be replaced if damaged. Installation is made simple with the use of standard drills, taps & socket hex keys. Inserts are zinc plated to avoid rust.



### - TYPICAL INSTALLATION INSTRUCTIONS -

#### FOR 5/8 - 11 INSIDE THREAD

Drill out damaged threads with a 7/8" dia. drill to a depth of 1-1/2". Tap new hole with a 1"-8 thread tap. Install thread repair insert with hex end towards bottom of platen hole using a 1/2" hex socket key. Insert can be locked in place by peening or drilling a 1/8" dia. hole thru the matching thread and driving in a soft steel pin or thread locking compound can also be used.

For sizes over 3/4" we suggest a Hardened Thread Repair Insert like our Recoil type NOT a soft Hole Saver Insert.

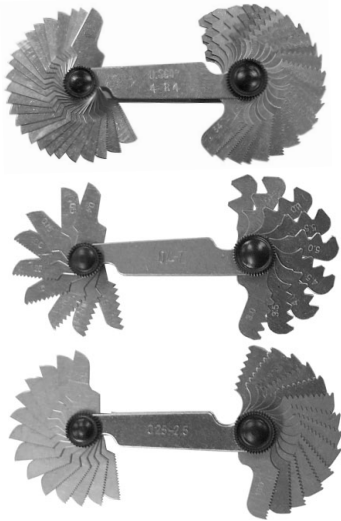
NOTE: All Inserts are 1-1/2" long.

Insert I.D. Thread	Drill Size Req'd.	Tap Size Req'd.	Tap Part No.	Tap Price Each	Min. Hole Depth	Hex Key Size Req'd.	Insert Part No.	Prices Each	
								1-24	25+
<b>INCHES</b>									
1/2"-13	21/32"	3/4"-10	RHT3410	\$22.40	1-1/2"	3/8"	TR1213	\$2.40	\$2.25
5/8"-11	7/8"	1"-8	RHT0108	41.50	1-1/2"	1/2"	TR5811	2.95	2.80
3/4"-10	1-7/64"	1 1/4"-7	RHT1147	79.70	1-3/4"	5/8"	TR3410	3.05	2.85
1"-8	1-13/32"	1 1/2"-12	RHT1122	115.50	2"	3/4" Square	TR1008	4.10	3.85
<b>METRIC</b>									
12x1.75mm	21/32"	3/4"-10	RHT3410	\$22.40	1-1/2"	3/8"	TR12134	\$4.65	\$4.40
16x2.0mm	7/8"	1"-8	RHT0108	41.50	1-1/2"	1/2"	TR162	4.65	4.40
20x2.5mm	1-3/32"	1 1/4"-7	RHT1147	79.70	1-3/4"	5/8"	TR2025	4.85	4.60
24x3.0mm	1-13/32"	1 1/2"-12	RHT1122	115.50	2"	3/4" Square	TR243	5.00	4.75



# THREAD PITCH GAUGES

## ENGLISH OR METRIC



- The correct pitch is determined by matching the pitch gauge teeth with the internal or external threads.
- Narrow design for use in determining internal or external thread pitches.
- Locking device at each end to secure the entire set for storage or for securing for individual gauge use.
- Each English or Metric Pitch Gauge is clearly marked with pitch size.

PART NUMBER	TYPE OF PITCH	PITCH SIZES	PRICE EACH
5651	English 51 sizes	4, 4 1/2, 5, 5 1/2, 6, 7, 8, 9, 10, 11, 11 1/2, 12, 13, 14, 15, 16, 18, 20, 22, 24, 26, 27, 28, 30, 32, 34, 36, 38, 40, 42, 44, 46, 48, 50, 52, 54, 56, 58, 60, 62, 64, 66, 68, 70, 72, 74, 76, 78, 80, 82, 84	\$24.20
5617	Metric 18 sizes	.40, .50, .75, 1.00, 1.25, 1.50, 1.75, 2.00, 2.50, 3.00, 3.50, 4.00, 4.50, 5.00, 5.50, 6.00, 6.50, 7.00	7.95
5625	Metric 28 sizes	.25, .30, .35, .40, .45, .50, .55, .60, .65, .70, .75, .80, .85, .90, 1.00, 1.10, 1.20, 1.25, 1.30, 1.40, 1.50, 1.60, 1.70, 1.75, 1.80, 1.90, 2.00, 2.50	9.95

## DON'T GUESS – BUY A GAUGE!



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