

## FOR EASY FAST TEMPORARY **REPAIR OF MOST PLATEN** HOLE THREADS

PPE Repair Inserts are not hardened and can easily be replaced if damaged. Installation is made simple with the use of standard drills, taps & socket hex keys. Inserts are zinc plated to avoid rust.

## - TYPICAL INSTALLATION **INSTRUCTIONS** -FOR 5/8 - 11 INSIDE THREAD

Drill out damaged threads with a 7/8" dia. drill to a depth of 1-1/2". Tap new hole with a 1"-8 thread tap. Install thread repair insert with hex end towards bottom of platen hole using a 1/2" hex socket key. Insert can be locked in place by peening or drilling a 1/8" dia. hole thru the matching thread and driving in a soft steel pin or thread locking compound can also be used.

For sizes over 3/4" we suggest a Hardened Thread Repair Insert like our Recoil type NOT a soft Hole Saver Insert.

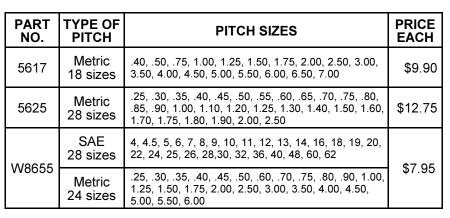


NOTE: All Inserts are 1-1/2" long.

Insert I.D. Thread	Drill Size Req'd.	Tap Size Req'd.	Tap Part No. Req'd.	Min. Hole Depth	Hex Key Size Req'd.	INSERT Part No.	Prices Each	
							1-24	25+
INCHES								
1/2"-13	21/32"	3/4"-10	RHT3410	1-1/2"	3/8"	TR1213	\$4.15	\$3.95
5/8''-11	7/8"	1"-8	RHT0108	1-1/2"	1/2"	TR5811	\$4.65	\$4.35
3/4"-10	1-7/64"	1 1/4"-7	RHT1147	1-3/4"	5/8"	TR3410	\$5.00	\$4.70
1"-8	1-13/32"	1 1/2"-12	RHT1122	2"	3/4" Square	TR1008	\$5.35	\$5.05
METRIC								
12x1.75mm	21/32"	3/4"-10	RHT3410	1-1/2"	3/8"	TR12134	\$6.05	\$5.75
16x2.0mm	7/8"	1"-8	RHT0108	1-1/2"	1/2"	TR162	\$6.30	\$6.00
20x2.5mm	1-3/32"	1 1/4"-7	RHT1147	1-3/4"	5/8''	TR2025	\$6.30	\$6.00
24x3.0mm	1-13/32"	1 1/2"-12	RHT1122	2"	3/4" Square	TR243	\$6.50	\$6.20

## THREAD PITCH GAUGES SAE OR METRIC

- The correct pitch is determined by matching the pitch gauge teeth with the internal or external threads.
- Narrow design for use in determining internal or external thread pitches.
- Locking device at each end to secure the entire set for storage or for securing for individual gauge use.
- Each English or Metric Pitch Gauge is clearly marked with pitch size.



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