

## FOR EASY FAST TEMPORARY **REPAIR OF MOST PLATEN** HOLE THREADS

PPE Repair Inserts are not hardened and can easily be replaced if damaged. Installation is made simple with the use of standard drills, taps & socket hex keys. Inserts are zinc plated to avoid rust.

## - TYPICAL INSTALLATION **INSTRUCTIONS** -FOR 5/8 - 11 INSIDE THREAD

Drill out damaged threads with a 7/8" dia. drill to a depth of 1-1/2". Tap new hole with a 1"-8 thread tap. Install thread repair insert with hex end towards bottom of platen hole using a 1/2" hex socket key. Insert can be locked in place by peening or drilling a 1/8" dia. hole thru the matching thread and driving in a soft steel pin or thread locking compound can also be used.

For sizes over 3/4" we suggest a Hardened Thread Repair Insert like our Recoil type NOT a soft Hole Saver Insert.

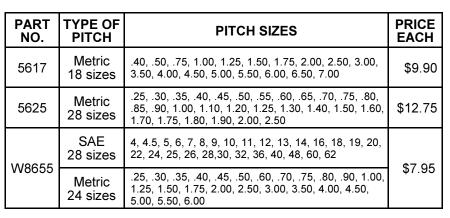


NOTE: All Inserts are 1-1/2" long.

| Insert<br>I.D.<br>Thread | Drill<br>Size<br>Req'd. | Tap<br>Size<br>Req'd. | Tap<br>Part No.<br>Req'd. | Min.<br>Hole<br>Depth | Hex Key<br>Size<br>Req'd. | INSERT<br>Part No. | Prices Each |        |
|--------------------------|-------------------------|-----------------------|---------------------------|-----------------------|---------------------------|--------------------|-------------|--------|
|                          |                         |                       |                           |                       |                           |                    | 1-24        | 25+    |
| INCHES                   |                         |                       |                           |                       |                           |                    |             |        |
| 1/2"-13                  | 21/32"                  | 3/4"-10               | RHT3410                   | 1-1/2"                | 3/8"                      | TR1213             | \$4.15      | \$3.95 |
| 5/8''-11                 | 7/8"                    | 1"-8                  | RHT0108                   | 1-1/2"                | 1/2"                      | TR5811             | \$4.65      | \$4.35 |
| 3/4"-10                  | 1-7/64"                 | 1 1/4"-7              | RHT1147                   | 1-3/4"                | 5/8"                      | TR3410             | \$5.00      | \$4.70 |
| 1"-8                     | 1-13/32"                | 1 1/2"-12             | RHT1122                   | 2"                    | 3/4"<br>Square            | TR1008             | \$5.35      | \$5.05 |
| METRIC                   |                         |                       |                           |                       |                           |                    |             |        |
| 12x1.75mm                | 21/32"                  | 3/4"-10               | RHT3410                   | 1-1/2"                | 3/8"                      | TR12134            | \$6.05      | \$5.75 |
| 16x2.0mm                 | 7/8"                    | 1"-8                  | RHT0108                   | 1-1/2"                | 1/2"                      | TR162              | \$6.30      | \$6.00 |
| 20x2.5mm                 | 1-3/32"                 | 1 1/4"-7              | RHT1147                   | 1-3/4"                | 5/8''                     | TR2025             | \$6.30      | \$6.00 |
| 24x3.0mm                 | 1-13/32"                | 1 1/2"-12             | RHT1122                   | 2"                    | 3/4"<br>Square            | TR243              | \$6.50      | \$6.20 |

## THREAD PITCH GAUGES SAE OR METRIC

- The correct pitch is determined by matching the pitch gauge teeth with the internal or external threads.
- Narrow design for use in determining internal or external thread pitches.
- Locking device at each end to secure the entire set for storage or for securing for individual gauge use.
- Each English or Metric Pitch Gauge is clearly marked with pitch size.



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