



MODULAR RETAINER

FOR SEQUENCING 3 PLATE MOLDS

CUMSA

FEATURES

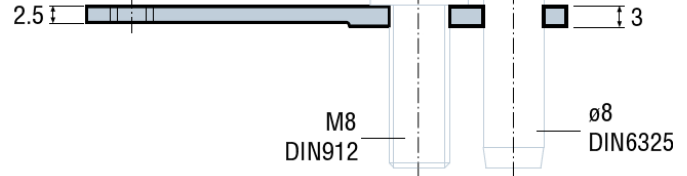
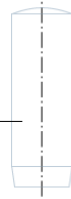
- No pocket machining required unlike competitive units.
- Minimum space needed for installation.
- Socket head cap screw & dowel pins purchase separately.
- Material: 1.8159 Alloy Steel
Hardness: 45 ± 3 Rc.
- Patented System.

ISO-9001
MANUFACTURED IN A
QUALITY SYSTEM CERTIFIED
FACILITY.



Part No.	Price
RM651608	\$43.00

ø8
DIN6325



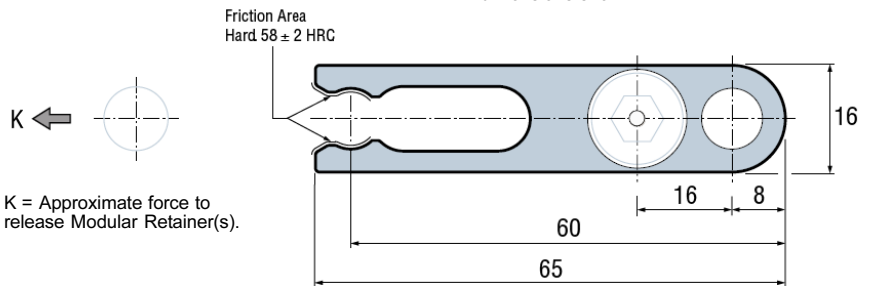
DOWEL PINS

Part No.	Dia.	Length	Price
DP0824	8mm	24mm	\$.42
DP0830	8mm	30mm	.56

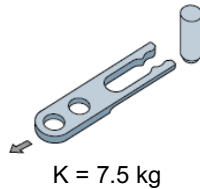
SOCKET HEAD CAP SCREWS

Part No.	Thd.	Length	Price
SH0820M	M8	20mm	\$.11
SH0825M	M8	25mm	.12
SH0830M	M8	30mm	.13

All dimensions shown in mm.

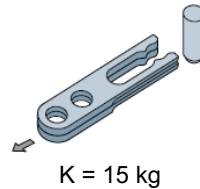


1 Modular Retainer



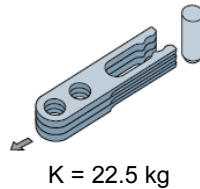
K = 7.5 kg

2 Modular Retainers



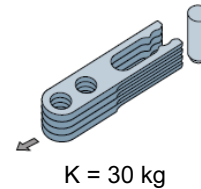
K = 15 kg

3 Modular Retainers



K = 22.5 kg

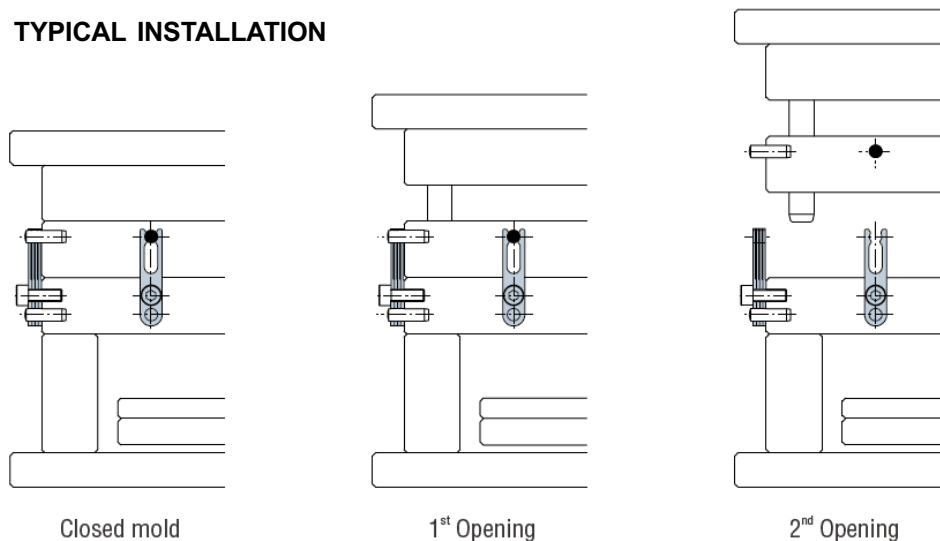
4 Modular Retainers



K = 30 kg

K = Approximate force to release Modular Retainer(s).

TYPICAL INSTALLATION



Closed mold

1st Opening

2nd Opening



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