



NEW OR REBUILT BARRELS FOR VAN DORN

135M NITRALLOY STEEL

135M nitralloy is a chromium - molybdenum - aluminum alloy steel used particularly because it accepts nitride hardening so well. Most 135M barrels have a surface hardness of 70+ Rc and case depths up to .024" depending on the time in the furnace. The nitride hardened surfaces are quite wear resistant for general purpose materials. Nitralloy was selected by the O.E.M. companies because:

- 1.) It costs less than a tool steel barrel.
- 2.) It's prehardened which saves the cost to heat treat.
- 3.) It's ability to accept nitride penetration better than other steels.

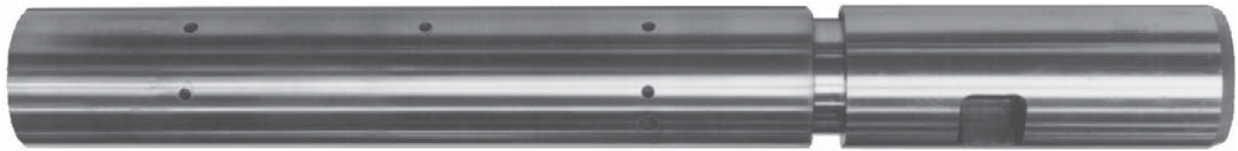
D-2 LINERS (SLEEVES)

Outstanding high carbon, high chromium tool steel. The most important characteristic of this tool steel is its resistance to abrasion. It's ideal for use as machine parts where highly abrasive plastics are used. As a sleeving material, D-2 tool steel compares favorably to the more costly standard bimetallic barrel liners.

CPM 10V LINERS (SLEEVES)

CPM 10V is a unique tool steel made by crucible particle metallurgy process. The CPM process produces a very homogeneous tool steel providing optimum wear resistance. The high carbon and vanadium content makes this tool steel an exceptional wear resistant barrel sleeving material. You can compare the CPM 10V material to any top of the line bimetallic liners both in performance and cost.

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| <ul style="list-style-type: none"> • 18:1 L/D RATIO • NEW 135M NITRALLOY NITRIDED O.E.M. TYPE • I.D. HONED TO O.E.M. FINISH SIZE | <ul style="list-style-type: none"> • 16 MICRO FINISH • REBUILT WITH FULL LENGTH D-2 OR CPM 10V TOOL STEEL LINERS. REBUILT BARRELS ARE BETTER THAN NEW O.E.M. 135M NITRIDED TYPE. |
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CLOSEOUT PRICES

VAN DORN TYPE BARRELS		NEW O.E.M.		REBUILT D-2		REBUILT CPM 10V	
		PART NO.	PRICE	PART NO.	PRICE	PART NO.	PRICE
35mm	35mm x 32.906"	V35B	\$1,098.00	V35BRD2	\$1,420.00	V35BRST	\$2,220.00
65mm	65mm x 58.386"	V65B	N/A	V65BRD2	N/A	V65BRST	6,350.00
65mm	65mm x 58.386" Bellend	N/A	N/A	V65BRD2B	3,390.00	V65BRSTB	6,350.00



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