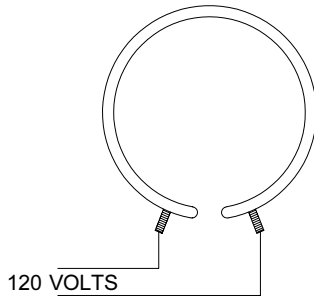




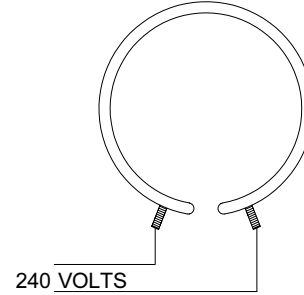
HEATER BAND WIRING

1 PIECE HEATER BANDS

**1 PIECE BAND RATED
120 VOLT 1,000 WATTS**

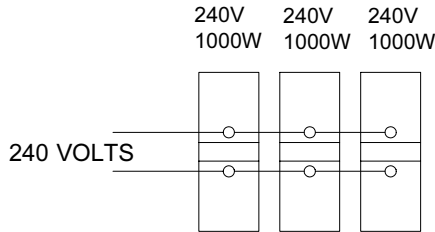


**1 PIECE BAND RATED
240 VOLT 1,000 WATTS**



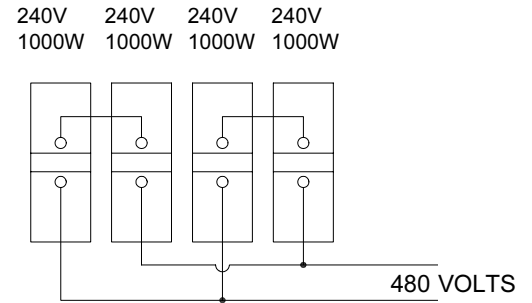
PARALLEL WIRING:

HEATER BANDS ARE NORMALLY
WIRED IN PARALLEL BY ZONES
240 VOLT HEATER BANDS



SERIES WIRING:

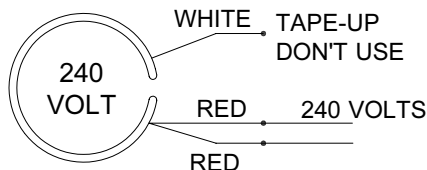
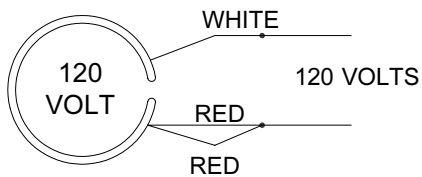
ILLUSTRATION SHOWS 240 VOLT BANDS WIRED
TO ACCEPT 480 VOLTS. BANDS MUST BE OF
EQUAL WATTAGE AND WIRED BY PAIRS IN SERIES.



CAUTION: follow equipment
manufacturers instructions
when working on any electrical
items, (wiring, controls, heater
bands, cartridge heaters, etc...)

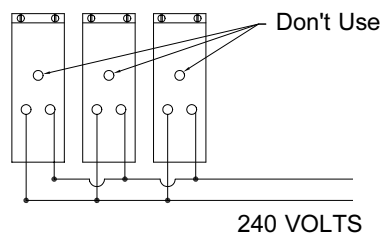
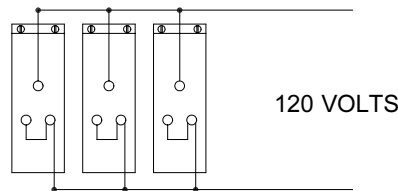
HOW TO WIRE DUAL VOLTAGE BANDS

- 1) CONNECT WHITE TO COMMON
- 2) JOIN TWO REDS TO OTHER LINE

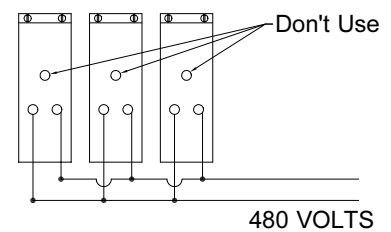
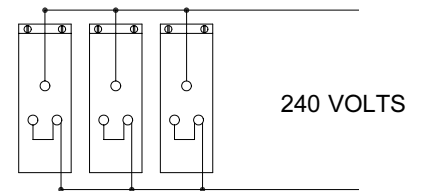


- 1) TAPE WHITE WIRE AND DO NOT USE
- 2) CONNECT ONE RED TO EACH SIDE OF LINE.

120/240 Volt



240/480 Volt



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