



# INSTANTBOND™ GLUES

## CYANOACRYLATE ADHESIVES (CA)

### 3 TYPES AVAILABLE

# SUPERGLUE



ALSO AVAILABLE  
IN 16 OUNCE  
(PG12316)



### PG110 GLUE

- Metal to metal bonding
- 3 gm container
- General bonding
- Medium viscosity
- Methyl grades

#### – APPLICATIONS –

- Strain gauge test equipment
- Tacking metal parts for machining operations
- Gauge pins and bars, tool post mechanisms
- Supplementing the fasteners of riveted or stacked metal assemblies
- Mounting small metal gears, wheels and capstans
- Supplement press fits

### PG123/PG12316 GLUE

- All other bonding
- 28 gm container & 16 oz plastic bottle ★
- Ideal for hard to bond plastics - vinyl, EPDM, urethane
- Moderate viscosity
- Ethyl grade

★ 16 oz bottle comes with screw on tip plus a separate extra applicator bottle with tips.

### PG127 GLUE

- For use on rubber, metal, and plastics
- 20 gm container
- Non-migrating gel
- General purpose
- Maximum gap fill
- Thixotropic gel

#### – APPLICATIONS FOR PG123 & PG127 –

- Plastic & metal combinations
- Electronic components
- Toys and sporting goods
- Components of cosmetic packaging
- Speaker sub assembly
- Coil termination
- Attachment of rubber feet, grommets, and bumpers
- Permanent locking of plastic fasteners
- Attachment of weather stripping and air seals

PART NUMBER	PG110	PG123	PG12316	PG127
SIZE	3 Grams	28 Grams	16 oz. Bottle	20 Grams
COLOR	Clear	Clear	Clear	Clear
GAP FILL	.005"	.006"	.006"	.010"
VISCOSITY cP	80	110	110	GEL*
TENSILE SHEAR STRENGTH PSI †	2,500	2,500	2,500	2,500
CURE SPEEDS**				
FIXTURE (SECONDS)	20-40	30-40	30-40	50-70
FULL (HOURS)	24	24	24	24
SPECIFIC GRAVITY	1.09	1.05	1.05	1.05
TEMPERATURE RANGE	-65°F to 180°F	-65°F to 180°F	-65°F to 180°F	-65°F to 180°F
QUANTITY PRICES	1-4	\$1.10 ea.	\$7.60 ea.	\$121.85 ea.
	5+	\$1.05 ea.	\$7.15 ea.	\$115.75 ea.

† Measures on grit-blasted coupons.

\* Thixotropic gel.

\*\*Varies with substrates.

NOTE: For longer shelf life, keep glue refrigerated.



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